# Automotive Aerodynamics & Body Engineering

# Unit I & II Introduction To Aerodynamics





AABEby R P Kakde

GCOEARA Awasari Khurd



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	Т. Е	. (Au	tomo	obile)(2	2015C	ourse)	Seme	ester -	- II		
Code	Subject		hing S Irs/We	cheme ek)	Examination Scheme			Total	Credit		
		Lect.	Tut.	Pract.	In- Sem	ESE	TW	PR	OR		
302047	Numerical Methods and Optimization*	4		2	30	70	-	50		150	5
316484	Design of Engine Components	4		2	<b>30</b> @	70@	25		25	150	5
316485	Automotive Transmission	3		2	30	70			25	125	4
316486	Automotive Aerodynamics and body Engineering	3	1	-	30	70	-		25	125	4
302051	Manufacturing Process-II*	3			30	70				100	3
302052	Machine Shop- II*			2			50			50	1
302053	Seminar*			2			25		25#	50	1
302054	Audit Course*										

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Third Yea	r of Automobile Engineerin motive Aerodynamics and	g(2015 Course)
Teaching Scheme: TH: 03 hrs/week Tut: 01 hrs/week	Credits: TH: 03 Tut: 01	Examination Scheme: In-Sem: 30 End-Sem: 70 OR: 25
2. Gain thorough understan	nd moments associated with aerody ding of the different types of vehic s of fluid flow over vehicle body a	les.

- 4. State and illustrate applications of ergonomics and safety in the designing of vehicle body.
- 5. To select appropriate process for designing of vehicle body with aesthetic appearance.



Course Contents				
Unit - I	Fundamental of Vehicle Aerodynamics	6 hours		
Scope of s	study, History of vehicle aerodynamics, Present and future trends, Flow phenome	enon related to		
vehicle: e	xternal and internal flow, Development of drag & lift on Aerofoil, Aerodynami	ic drag and its		
types and	various forces and moments, Resistance to vehicle motion, the passenger car	as bluff body,		
Flow field	around car, Analysis of drag: Possible approaches, Physical mechanisms, Local	l origins, Drag		
& Lift.				
Unit - II	Vehicle Aerodynamics and Shape Optimization	6 hours		
performan	ctions and their local origins: optimization of car bodies for low drag, nee improvement using front and rear end modification, windshield and A-pillar, wheel housings, attachments. Strategies for body shape development: Objective	roof, spoilers,		
performan Wheel & Optimizat		roof, spoilers, ectives, Detail		
performan Wheel & Optimizat	ice improvement using front and rear end modification, windshield and A-pillar, wheel housings, attachments. Strategies for body shape development: Objection, Shape optimization, Facelift, Adaptation of attachments, Forecasting and e	roof, spoilers, ectives, Detail		
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Unit-IV	Car and Bus Body Details	8 hours
Car body	: Types- Saloon, Convertibles, Limousine, Estate Van, Racing and sport cars	. Regulations,
Drivers vi	sibility, Tests for visibility, Methods of improving visibility, Space in cars, safe	ety design, car
body cons	truction, front assembly, Roof Assembly, Under floor, bonnet etc.	
Bus body	: Types - Mini Bus, Single Dekker, double Dekker, two levels, split level and a	rticulated bus.
Bus body	layout - floor height, Engine Locations, Entrance cum exit location, Seatin	g dimensions,
seating lay	youts, passenger comfort. Construction details: frame construction, double skir	construction,
types met	al sections used - regulations, conventional & integral type construction, En	nergency door
location, l	uggage space location.	
Unit - V	Commercial Vehicle Body Details	5 hours
Trance		
Types of	bodies: - flat platform, drop side, fixed side, tipper body, tanker body. Ligh	t construction
and the second second	bodies: - flat platform, drop side, fixed side, tipper body, tanker body. Ligh dy types, dimensions of driver seat in relation to control, driver cabin design, des	
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vehicle bo		
vehicle bo frame. Unit- VI	dy types, dimensions of driver seat in relation to control, driver cabin design, des	sign of chassis 6 hours
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vehicle bo frame. Unit- VI Idealized car, longit Ergonomi	dy types, dimensions of driver seat in relation to control, driver cabin design, des <b>Body Loads &amp; Ergonomics</b> structure, structural surfaces, shear panel method, symmetric & asymmetric ve udinal load and load distribution on vehicle structure.	<b>6 hours</b> ortical loads in ort and safety,
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#### Term Work:

Any six experiments from Sr.No 1-7 and Sr.No 8 and 9 are compulsory.

- 1. Demonstration of Car body construction with sketches.
- 2. To study the construction of typical truck body and draw sketches.
- Demonstration of passenger seat position, requirement and construction by using standard dimension of bus.
- 4. Study of effect of different shapes, styles and exterior objects on drag force
- 5. Measurement of drag, lift force of a scaled model in wind tunnel.
- 6. To demonstrate constructional and operational features of mechanical and power window mechanism.
- 7. Study and analysis of flow conditions over the vehicle with the help of CFD software.
- Prepare the layouts of intercity and luxury bus by using any drafting software as well as manually.
- 9. Visit to Automotive body building workshop.



#### Books:

#### **Text Book:**

- 1. J. Powloski, "Vehicle Body Engineering", Business Books Ltd., London.
- 2. W.H. Hucho, "Automotive aerodynamics"

## **Reference Books:**

- 1. John Fenton, "Vehicle Body Layout & Analysis", Hutchinson, London.
- 2. Sydney F. Page, "Body Engineering", Chapman & Hill Ltd., London, 3rd Edition
- 3. J.G. Giles, "Body Construction and Design", Vol. 6, llefe Books/Butterworth & Co. London
- 4. P. L. Kohli, "Automotive Chassis & Body", Papyrus Publishing House, New Delhi.
- Dr. V. Sumantran and Dr. Gino Sovram, Vehicle Aerodynamics Published by SAE International, USA
- John Fenton, "Handbook of Automotive Body Construction and Design Analysis" Professional Engineering Publishing.

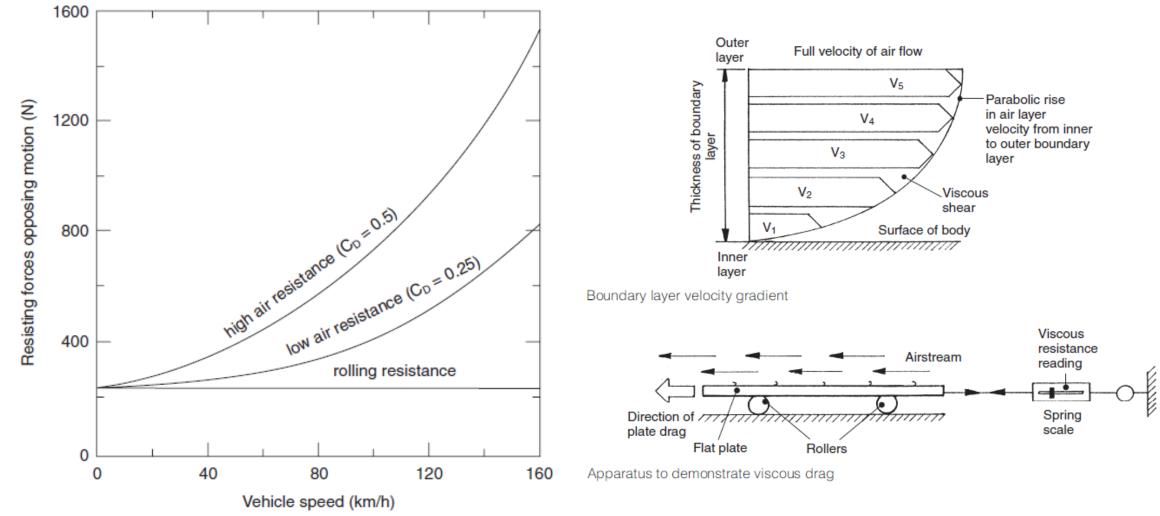
Aerodynamics



- The power delivered by the engine is finally made available at the drive wheels as propulsive force.
- The propulsive force or tractive effort, available at the contact between the driving <u>wheels and road</u> should be more than the <u>total resistance</u> for the motion of a vehicle
- The <u>surplus tractive</u> effort contribute for acceleration, climbing gradient, etc.

Aerodynamics





Comparison of low and high aerodynamic drag forces with rolling resistance

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- The <u>total resistance</u> to the motion of a vehicle is by <u>Air resistance &</u> <u>Rolling resistance</u>
- The vehicle <u>drag</u> is a force which resists motion and is due to ;
  - a) the <u>deformation</u> of the wheel and the ground
  - b) aerodynamic effects of air flow over the vehicle
- Deformation of the wheel
  - the pneumatic Tyres are most suitable for road transport vehicles.
  - the deformation of Tyres account for 90 to 95 % of the rolling resistance of the vehicle



- the distortion of the tyre tread as it passes through the contact area results in a <u>hysteresses loss</u> manifests itself as heat & rise in temperature of tyre
- The hysteresses loss is primarily a function of deflection caused by the <u>load</u> it carries
- Other parameters affecting rolling resistance are;
  - tyre temp., inflation pressure, tread thickness,
  - no. of plies, rubber quality, level of torque
  - transmitted and vehicle speed



- The Rolling resistance expressed in terms of non- dimensional rolling coefficient, α as
  - $Rr = \alpha . W$  where; W weight of vehicle
- The relationship between rolling resistance and vehicle weight is more complex and require a detailed knowledge of the soil and ground material,etc.



- Aerodynamic effects of air flow over the vehicle
- A moving vehicle, in <u>displacing</u> the surrounding air, has a resultant resisting force called <u>aerodynamic drag</u> or simply air resistance.
- It can be expressed as <u>resistive force</u> opposing the motion of a vehicle <u>through the air</u> and the work done in overcoming the force is dissipated as energy lost to the air flow.
- The <u>amount of drag</u> depends on the vehicle <u>shape and varies</u> with the speed of the vehicle.



- Aerodynamic effects of air flow over the vehicle
- A low-drag body allows vehicle to reach <u>higher speeds for a</u> <u>given power output</u>. Conversely, <u>reducing the power</u> consumption at any particular speed makes it available for <u>acceleration</u>.
- - Reducing power requirement <u>improves fuel consumption</u> thereby reducing on-board fuel carrying requirements. This can contribute towards <u>reducing laden weight</u> of the vehicle



- Aerodynamic effects of air flow over the vehicle
- Motor vehicles have demonstrated strong aerodynamic influence upon their <u>design</u>.
- Until recently flowing lines on vehicle body were primarily a statement of <u>style and fashion</u> with little regard for economic / environmental benefits.
- <u>Rising fuel prices</u>, triggered by fuel crisis in 1970s and now the <u>environmental concerns</u> have provided serious attention towards aerodynamic designs.



- Aerodynamic effects of air flow over the vehicle
- - Aerodynamic research focused upon ;
  - drag reduction : for fuel efficiency & emission
  - lift & side forces : vehicle stability
- low drag shapes reduce stability when driven in cross-wind conditions
- -Understanding of Aerodynamics of vehicle is highly complex as <u>unsteady flows</u> are associated with it.
- Experimental and Computational flow prediction methods still require substantial developments



- Aerodynamic effects of air flow over the vehicle
- - Significance of Aerodynamic Study
  - 1. Reduction of drag force and achieve maximum speed & acceleration for the same power output
  - 2. Reduction of drag force improves fuel economy
  - 3. Good aerodynamic design gives better appearance and styling
  - 4. Good stability and safety can be provided by reducing various forces and moments subjected to by the vehicle
  - 5. This helps to understand the dirt flow, exhaust gas flow patterns, etc.
  - 6. Good aerodynamic design provide proper ventilation, reduce noise, etc.





# Aerodynamic effects of air flow over the vehicle

- - The composition of Aerodynamic drag is due to
  - I) The air flow in the <u>boundary layer</u> resulting in the loss of momentum of the main stream and is called <u>'skin friction</u> <u>drag'.</u>
  - A component from the downstream of the trailing vortices behind the vehicle is called <u>'Induced drag'</u>
  - The <u>'normal pressure drag'</u> is found out by integration of the product (normal pressure x area) around the vehicle. This produces net force

Aerodynamics



- Aerodynamic effects of air flow over the vehicle
- opposing the motion of the vehicle because separation of flow at rear of the vehicle results in <u>lowering of</u> <u>pressure</u> on rearward facing surfaces.
- - The skin friction drag and the induced drag are usually small in comparison to normal pressure drag.



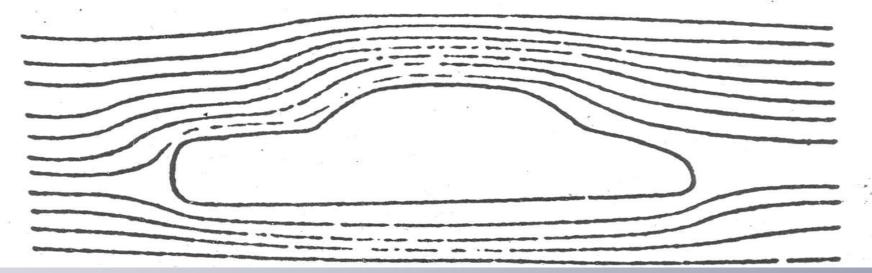
- The **profile of the vehicle** is the principle component of aerodynamic drag and is governed by the way in which vehicle disturbs the air stream.
- Its behavior has been found not to accord with established aerodynamic theory evolved in aviation since vehicle has to maintain <u>contact with the ground.</u>
- The importance of a good aerodynamic parameters in the design of a vehicle is being increasingly recognized. The designer must have a knowledge of the forces and the laws governing them in order to





# Aerodynamic Forces and Moments :

- produce <u>body shapes</u> which will have acceptable aerodynamic characteristics.
- Considering a car profile as an aerofoil the streamlines around a car body is as shown below



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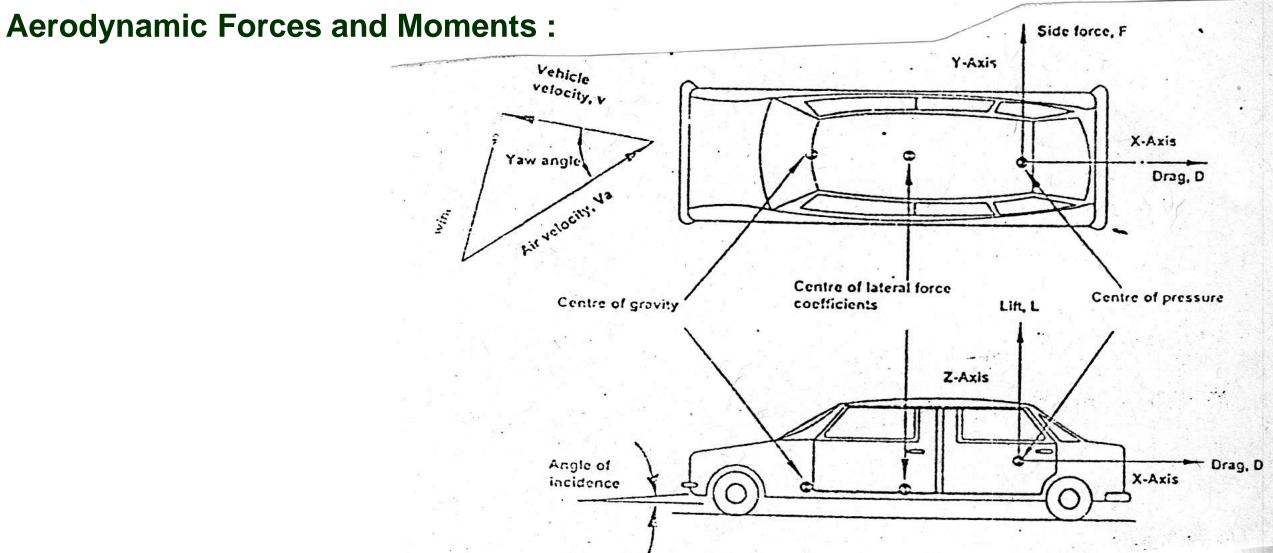
# Aerodynamic Forces and Moments :

- The car body profile shown having <u>smooth</u> <u>streamlines</u> which are continuous and with no separation of boundary layers & vortices. However, like an aerofoil, the streamlines over the <u>upper part have a higher velocity</u> than the streamlines below the car.
- For complete description of aerodynamic effects on the motion of the vehicle it should be considered as a mass having six degree of freedom and the aerodynamic forces and moments acting on the vehicle are balanced by the wheel reactions.

Unit I

Aerodynamics





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- The <u>aerodynamic forces</u> on a vehicle act at the <u>Center of Pressure</u> and summarized as follows
  - Px : force of air drag in the direction of motion (<u>longitudinal</u>)
  - - Py : side forces or cross wind forces (lateral)
  - - Pz : aerodynamic lift forces (vertical)
- As these forces are not acting at center of gravity, they cause moments as follows
  - - Mx : rolling moment caused by force, Py about the X-axis



- My <u>: Pitching moment</u> caused by forces about the Y-axis
- - Mz : <u>Yawing moment</u> caused by the force, Py about the Z axis
- Drag force, Px
  - The air flow over a vehicle is complex and the aerodynamic drag is expressed by the semi - empirical equation to represent the aerodynamic effect. It is defined by the following equation.



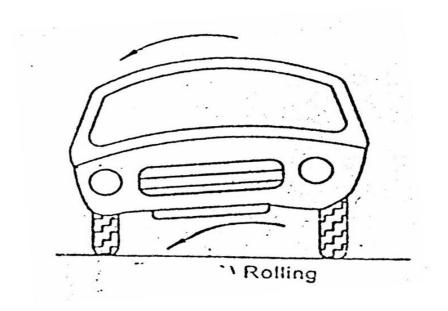
- DA =  $1/2 \rho V^2$  A Cd
- where ; DA = aerodynamic drag force (Px), Kgf
- $\rho$  = air density , Kgf. Sec<sup>2</sup> / m<sup>4</sup>
  - V = velocity , m / sec
  - A = Frontal area of the vehicle ,  $m^2$
  - Cd = aerodynamic drag coefficient
- Lift force, Pz
  - The lift force is a result of the <u>asymmetrical flow</u> of air <u>above and</u> <u>below</u> the vehicle. The lift force



- affects the vehicle driving stability. The lift force is measured at the <u>centerline of the</u> <u>vehicle at the center of the wheel base</u>.
  - $Pz = 1/2 \rho V^2 A Cz$  , Kgf
  - where ; Cz = Lift coefficient
- Side Force, Py
  - The side force is formed by the <u>asymmetric flow</u> of air <u>around the body</u> of the vehicle due to <u>cross wind flow</u> (forces). The lateral wind components impose a side force on the vehicle to change its direction .



- Side force acts on the body at the center of pressure
- $Py = 1/2 \rho V^2 A Cy$ , Kgf
- where ; Cy = cross wind force coefficient
  - Rolling : The <u>angular oscillation</u> of the vehicle about <u>longitudinal axis</u> is called rolling as shown



and



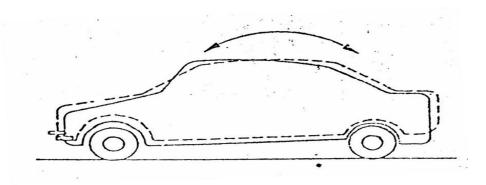
### Unit I

- - Rolling Moment :
- The rolling moment acts about the longitudinal (horizontal) axis and is produced by the side wind forces. It has only minor influence on vehicle stability depending on the suspension system.
  - RM =  $1/2 \rho V^2$  A CRM . L , Kgf.m
- where ;
  - CRM = rolling moment coefficient
    - L = wheel base

Aerodynamics



- Pitching :
  - The <u>angular oscillation</u> of the vehicle about <u>lateral</u> (horizontal) axis is called pitching as shown
- Pitching Moments
- Pitching moment acts to transfer weight between the front and rear axles. The pitching moment is





Aerodynamic Forces and Moments :

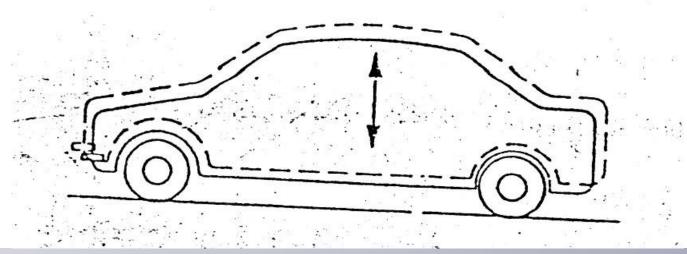
- usually negative i.e., nose down. This makes the rear axle lift off the ground and further reduce the available traction. The pitching moment arises from the drag but drag itself does not act at the ground plane. The lifting force may not act exactly at the center of the wheel base.
- $PM = 1/2 \rho V^2 A Cpm . L$  , Kgf.m
- where ;
- Cpm = pitching moment coefficient
  - L = wheel base or characteristic length, m

Unit I

Aerodynamics



- - Yawing
- The <u>angular oscillation</u> of the vehicle about the <u>vertical axis</u> is called yawing. It is the vertical movement of the complete vehicle body. So the <u>complete body rises up and down</u> and know as bouncing as shown in the figure below







- - Yawing Moment
- The lateral force caused by a side wind does not act at the mid- wheel base position. A side wind will produce a Yawing moment tending to turn the vehicle away from the direction of motion. Yawing moment is defined as
- YM =  $1/2 \rho V^2$  A Cym . L , Kgf.m where ;
- Cym = Yawing moment coefficient
  - L = wheel base or characteristic length, m











## Aerodynamic Drag : types & effects

- The total aerodynamic drag of a vehicle includes many factors which offer overall air resistance to the motion of vehicle. The types of aerodynamic drag components and their approximate relative contributions are;
  - Profile or Form Drag 55 60 %
  - Induced or Lift Drag ~ 8 %
  - Surface or Friction Drag ~ 10 %
  - Interference ~ 15 %
  - Cooling & Ventilation System Drag ~ 10 %
  - Rotating Wheel & other ~ 1 %

Unit I



## Aerodynamic Drag : types & effects

- Profile or Form Drag
  - The profile drag depends upon the <u>longitudinal section</u> of the vehicle body , and plays the most important part as its contribution is the maximum.
- A careful choice of <u>body profile</u>, essential for low drag, requires <u>streamlines to be</u> <u>continuous and separation</u> of boundary layers with its attendant vortices to be avoided.





# Aerodynamic Drag: types & effects

- Induced or Lift Drag
  - A vehicle body produces accelerated air flow and the induced drag is caused by the <u>vortices</u> formed at the sides of the vehicle travelling downwards.
  - The <u>pressure differential</u> from the top to the bottom of the vehicle causes a lift drag.
  - This lift force depends on the upper surfaces especially in areas of the leading edge of the hood, wind shield corners, leading edges of the cowl and underbody such as suspension, exhaust system &other components protruding, and the ground

Unit I



## Aerodynamic Drag : types & effects

- Induced or Lift Drag
  - clearance. Lift is not a serious problem at normal speeds but at very high speeds it can <u>affect stability and braking performance of</u> the vehicle.
  - The lift tends <u>to reduce pressure between</u> <u>ground and wheels.</u> This causes loss of <u>steering control</u> on the front axle and <u>loss of</u> <u>traction</u> on the rear axle.
- Surface Drag
  - The surface or <u>friction drag</u> contribute substantially.
  - It is due to the friction of the layers of air passing

Unit I



## Aerodynamic Drag : types & effects

- over the outside surface of the vehicle body. The friction losses on the boundary layer and the <u>surface</u> <u>roughness</u> has considerable effect on surface drag. If this surface is kept smooth, a laminar boundary layer will be maintained further along the vehicle than with the rough surface.
- Interference Drag
  - This type of drag contribute significantly. This is due to <u>air flow over the many exterior components</u> of the vehicle body and also due to its interactions with the air flow over the basic body shape.
  - Exterior vehicle body projections such as <u>door</u> <u>handles</u>, <u>mirrors</u>, <u>roof luggage</u>, <u>wind shield wipers</u>,
  - etc. and also, projections below the vehicle such as axles, tow-bars, etc. contribute to interference drag

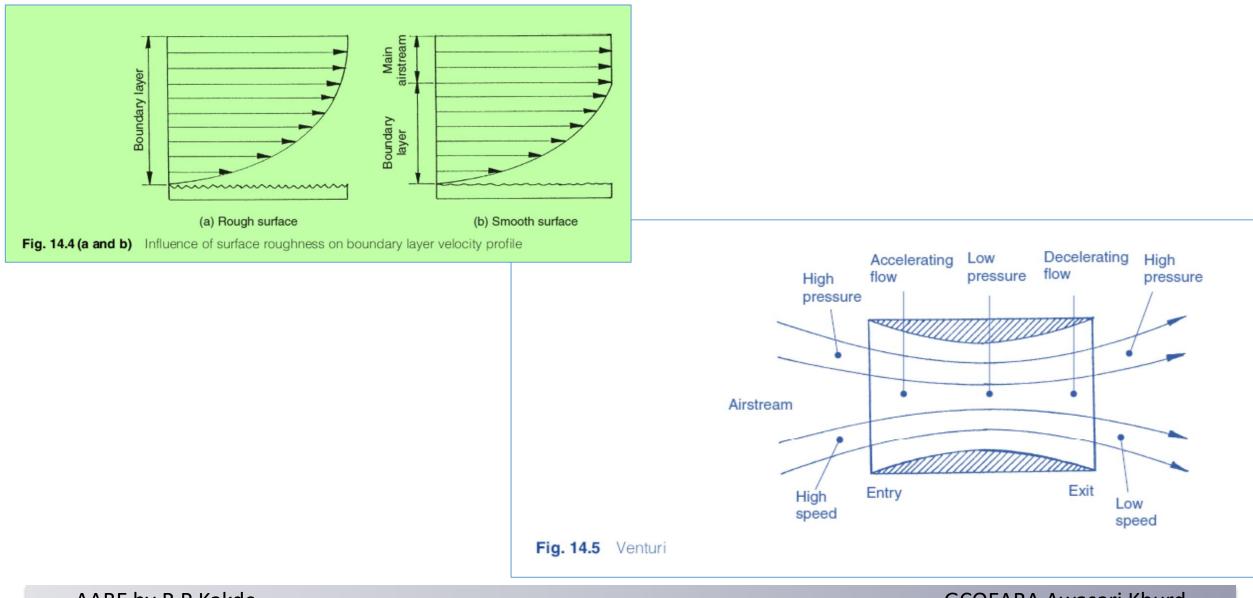


## **Cooling & ventilation system drag**

 The cooling and ventilation systems also contribute significantly to the total drag. Air flow passing through the radiator impact on the engine and wall which exerts dynamic pressure as drag on the vehicle

Aerodynamics





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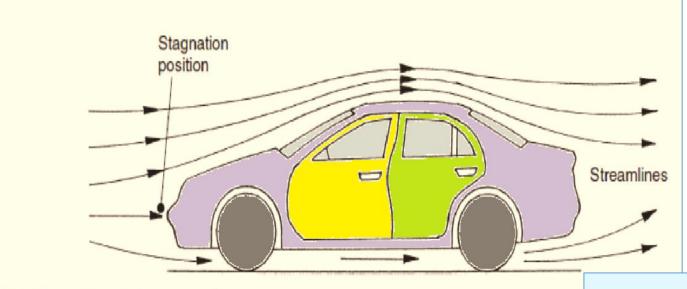


Fig. 14.6 Streamline air flow around car

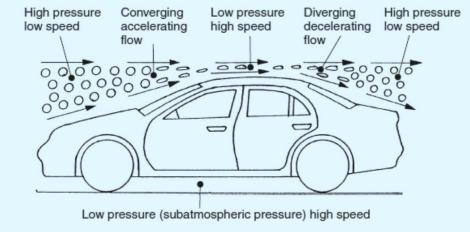


Fig. 14.7 Relative air speed and pressure conditions over the upper profile of a moving car

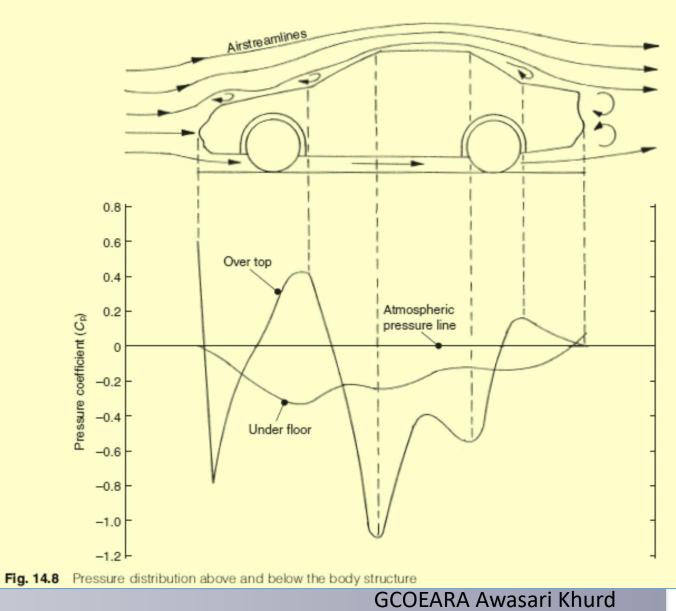
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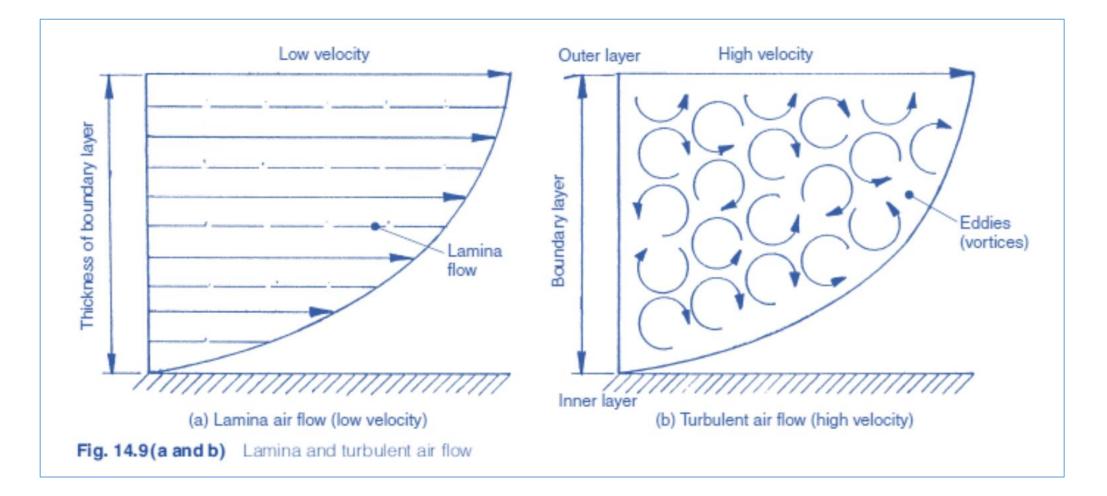




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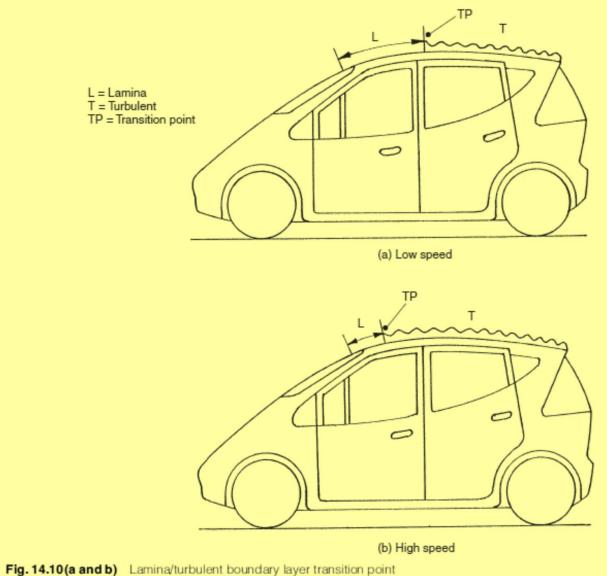




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## Aerodynamics



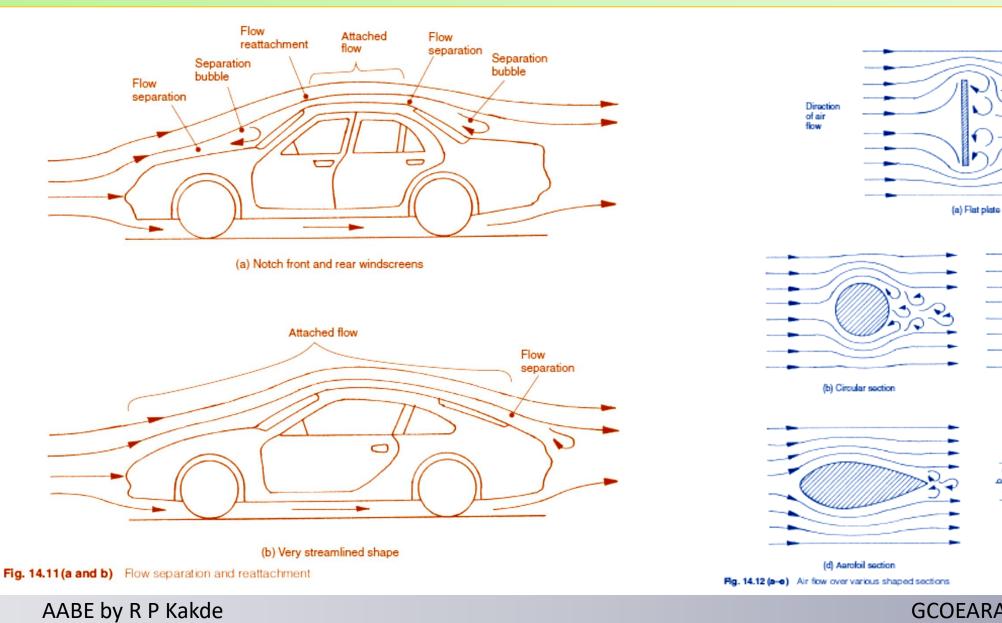


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Vortices





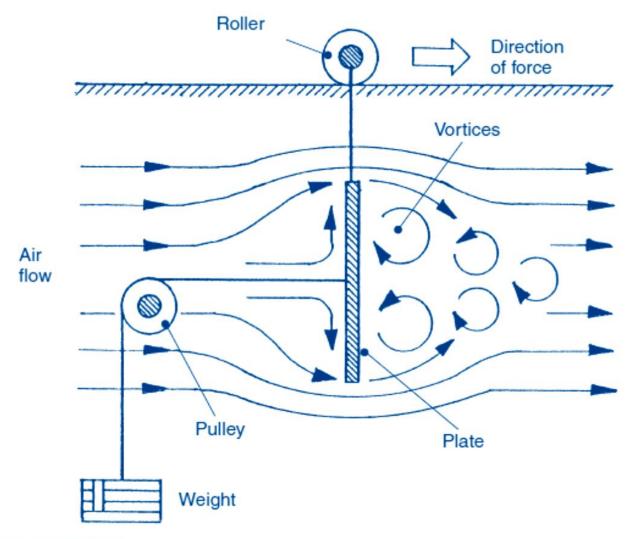
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(c) Circular/lobe section

(e) Fineness ratio (b/a)

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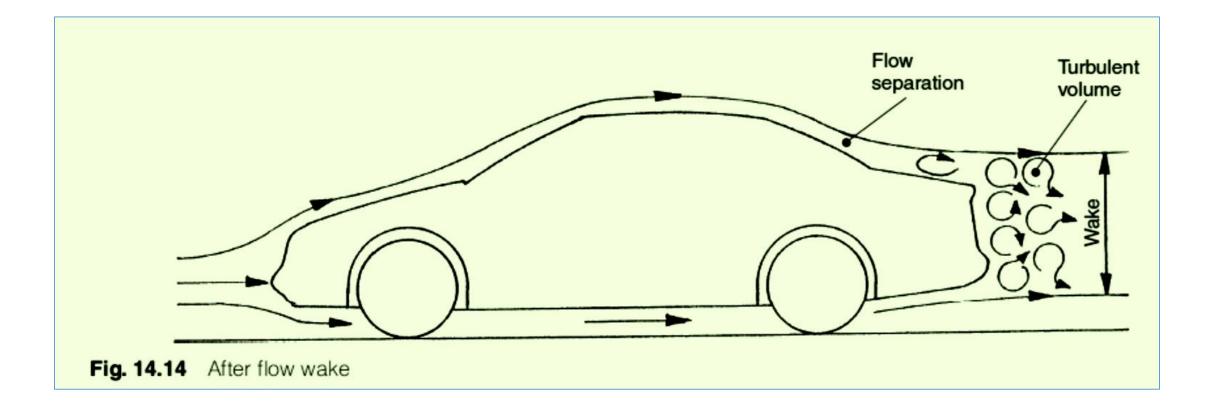




### Fig. 14.13 Pressure drag apparatus

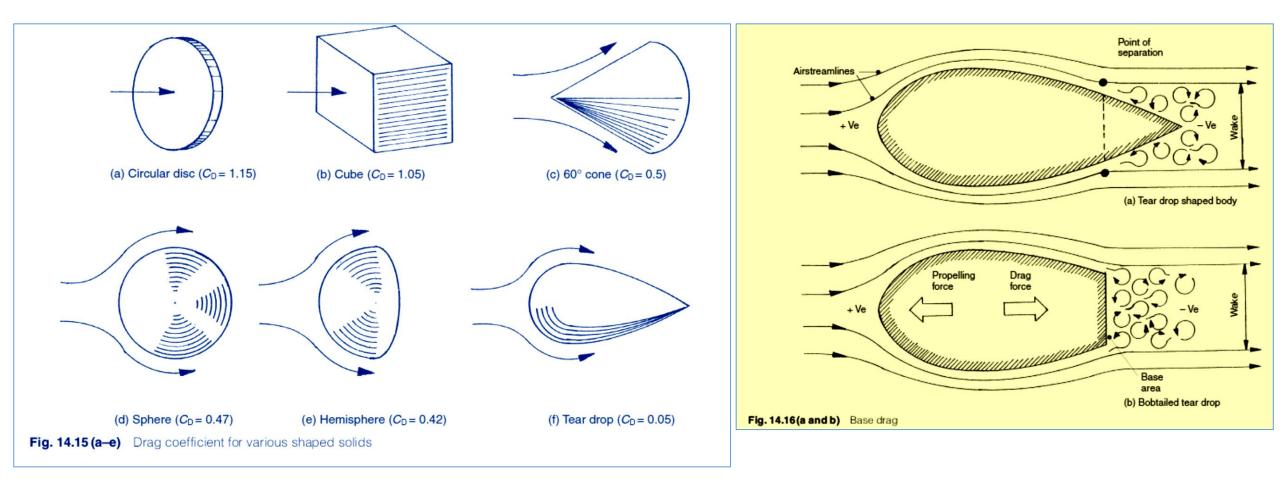
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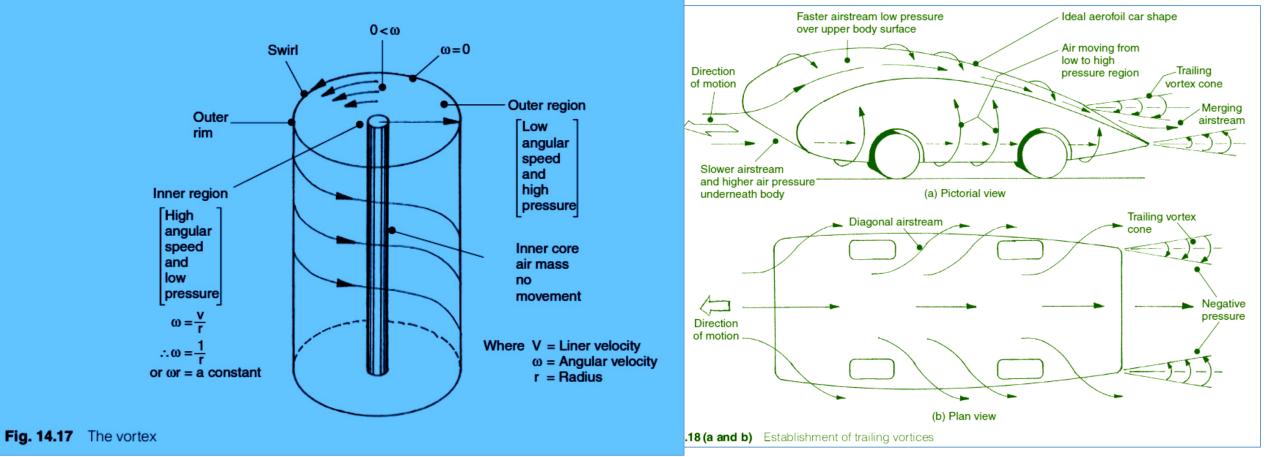




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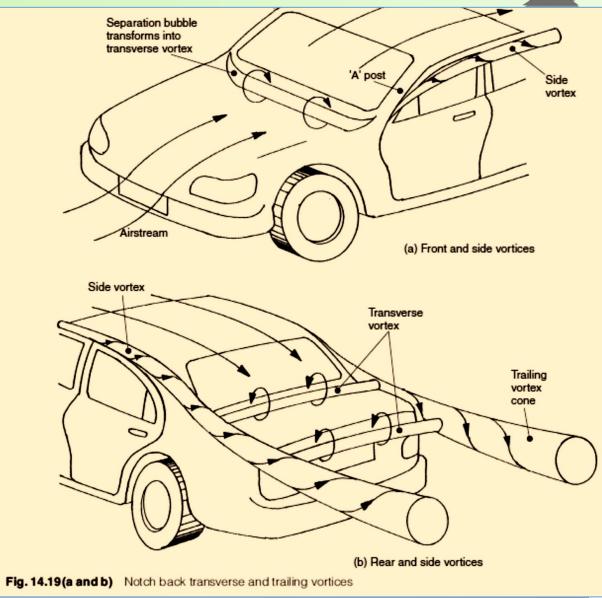


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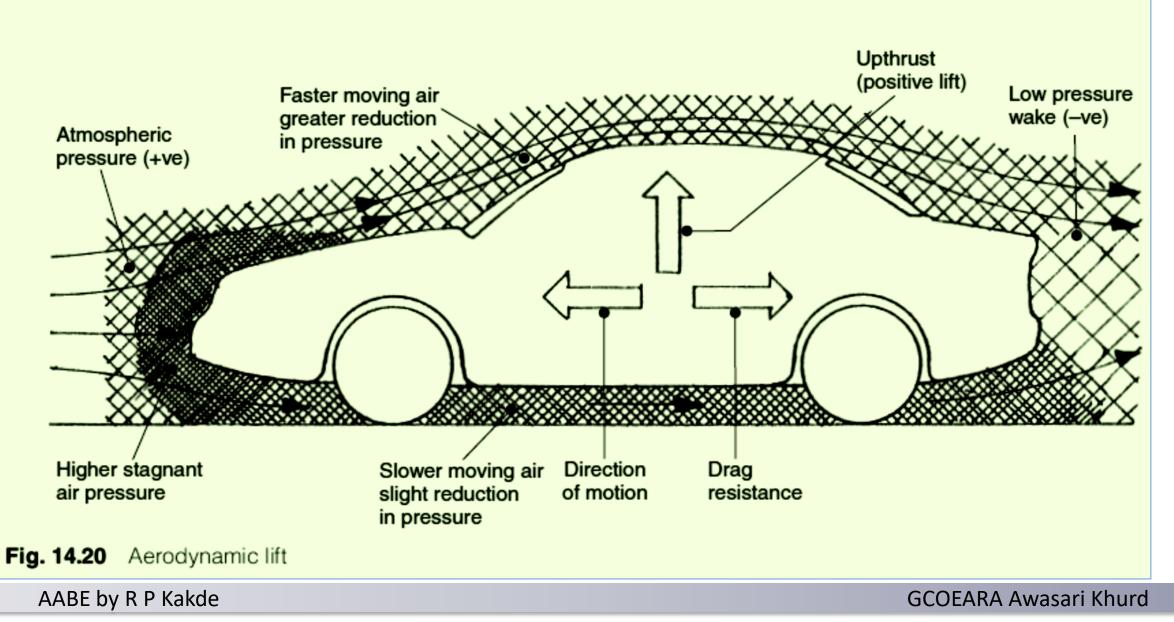




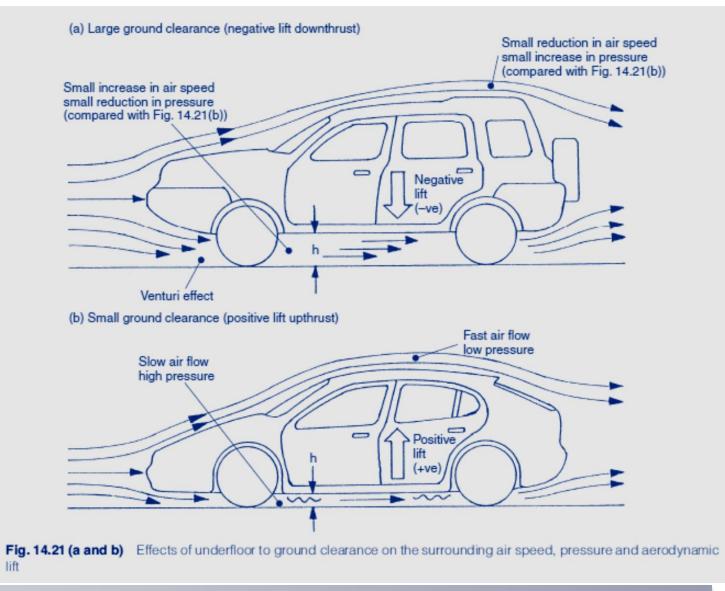
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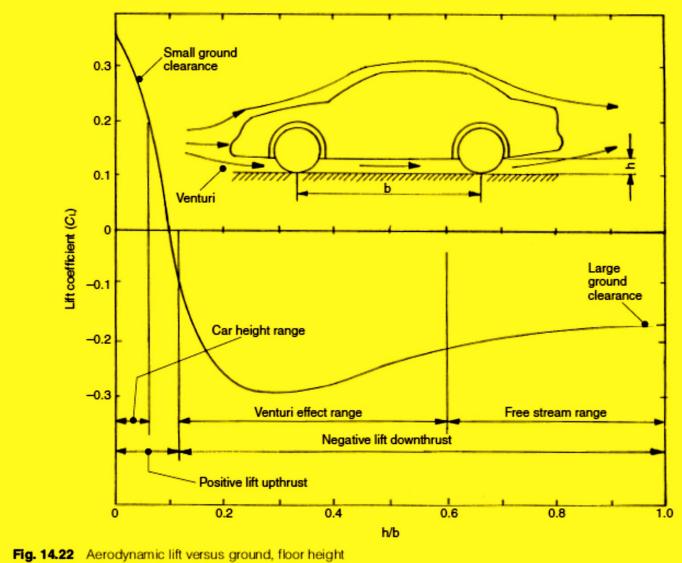




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## Aerodynamics

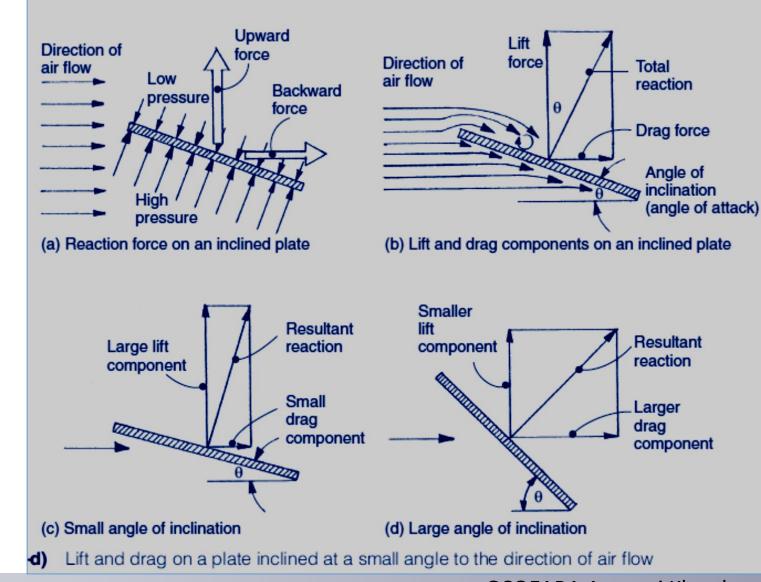




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## Aerodynamics

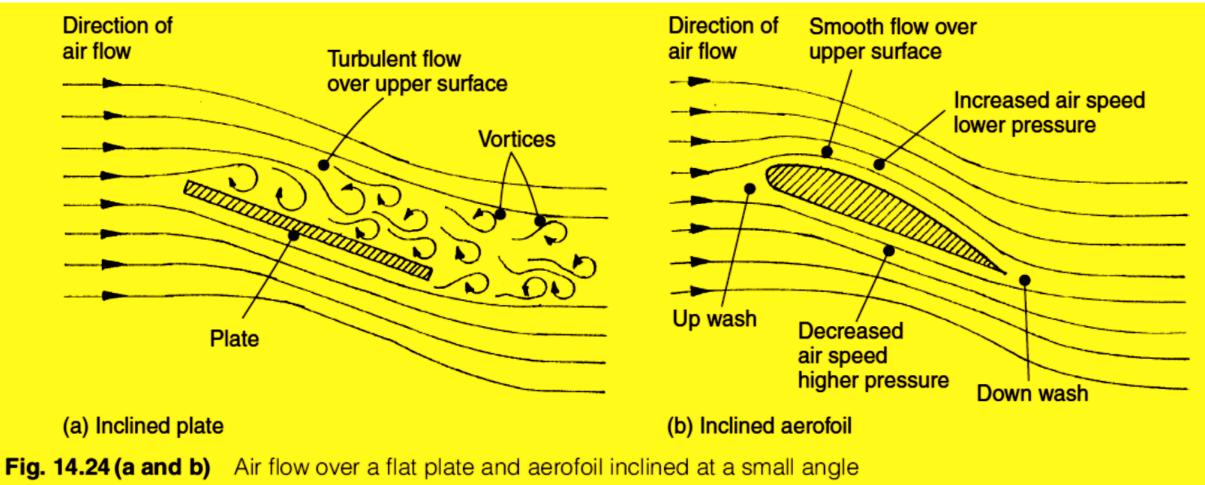




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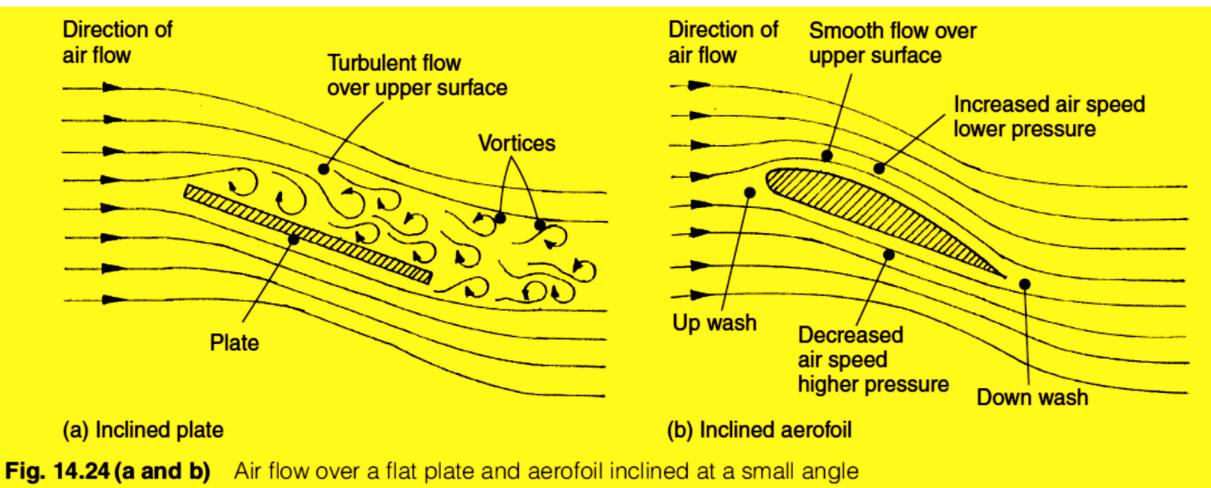
Aerodynamics





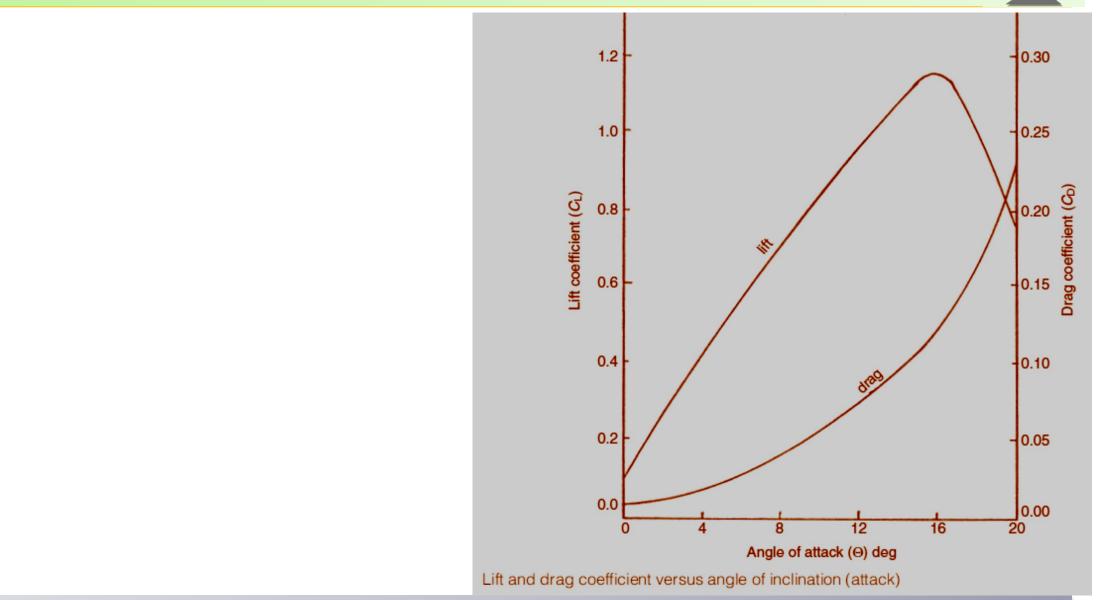
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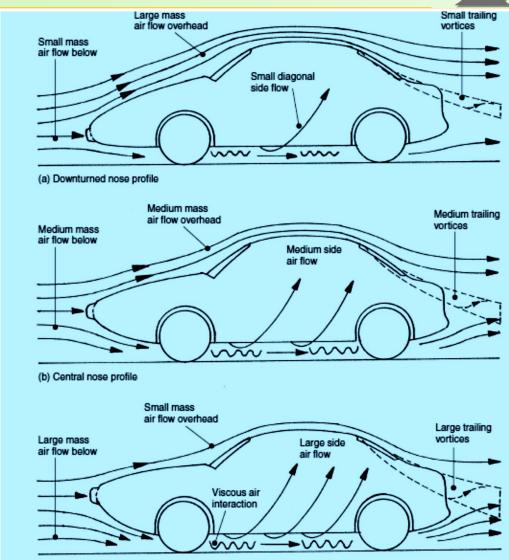




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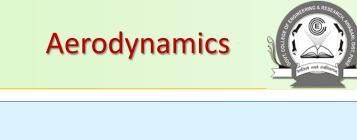


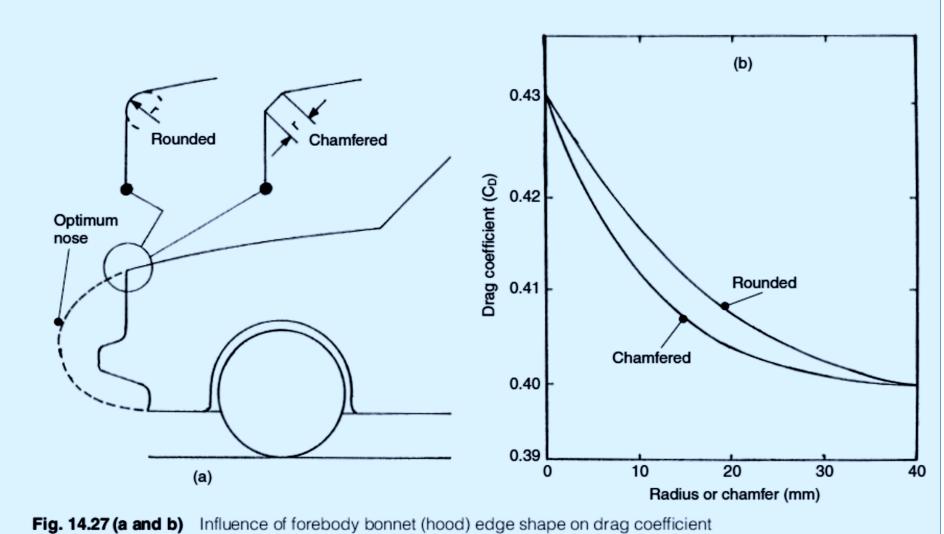
(c) Upturned nose profile

g. 14.26(a-c) A greatly exaggerated air mass distribution around a car body for various nose profiles

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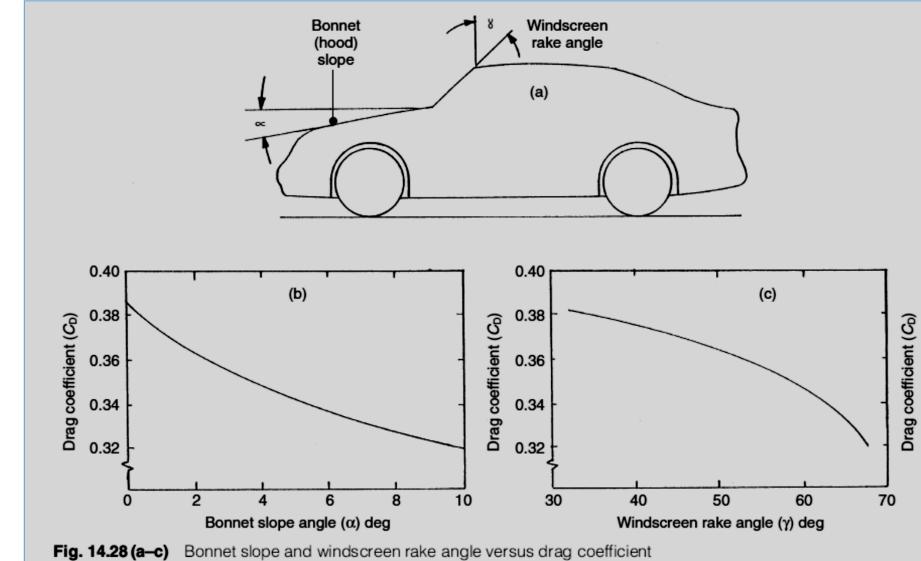




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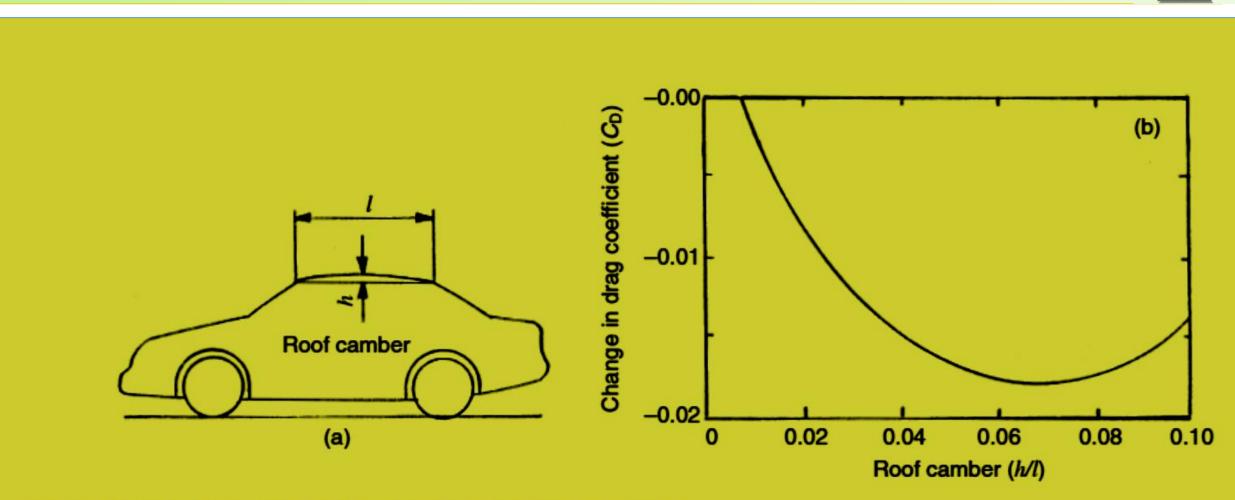


Fig. 14.29(a and b) Effect of roof camber on drag coefficient

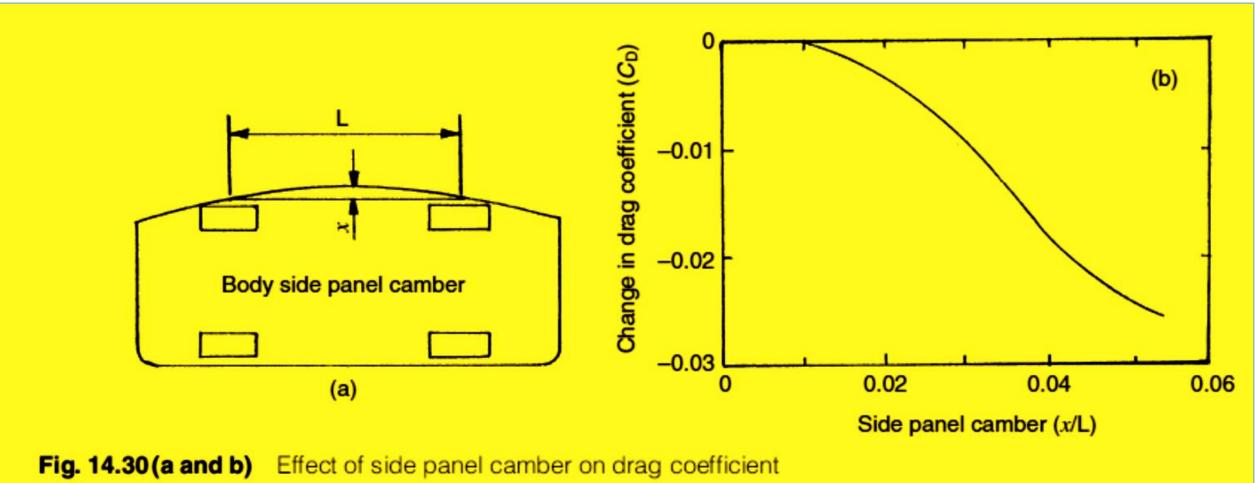
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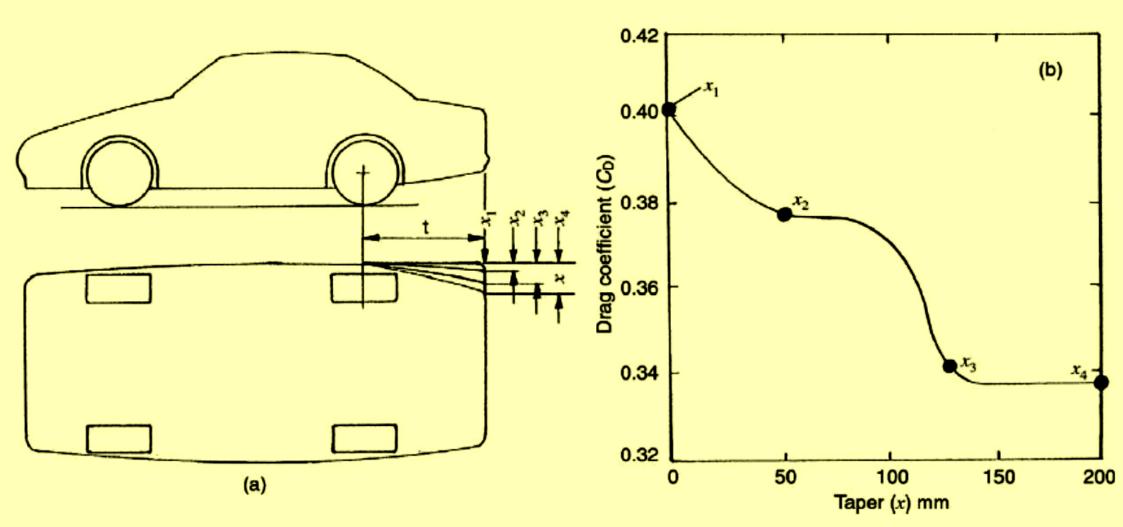
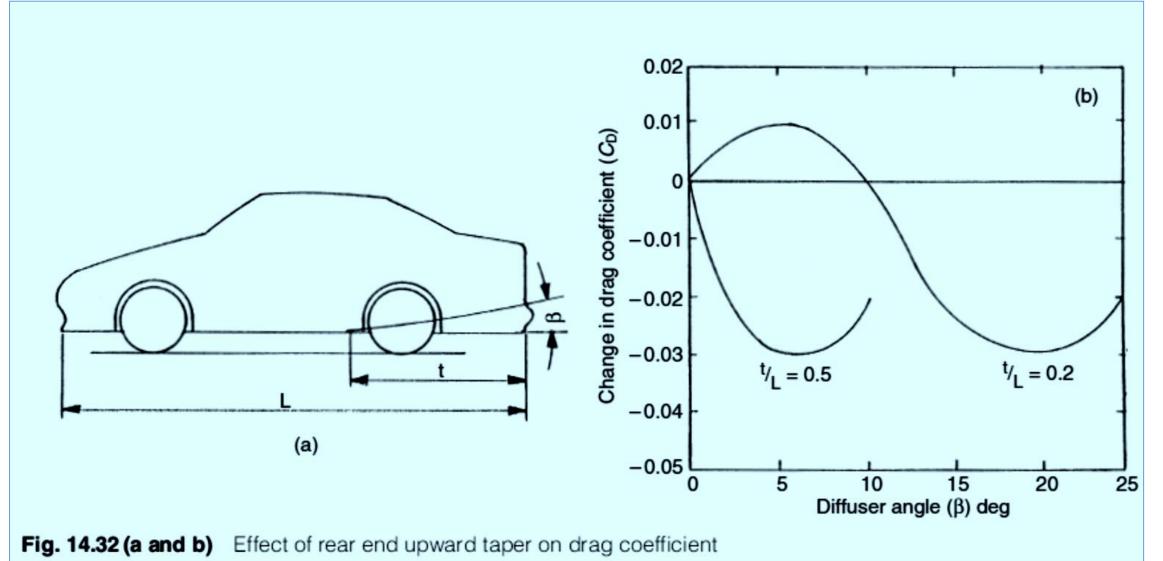


Fig. 14.31 (a and b) Effect of rear side panel taper on drag coefficient

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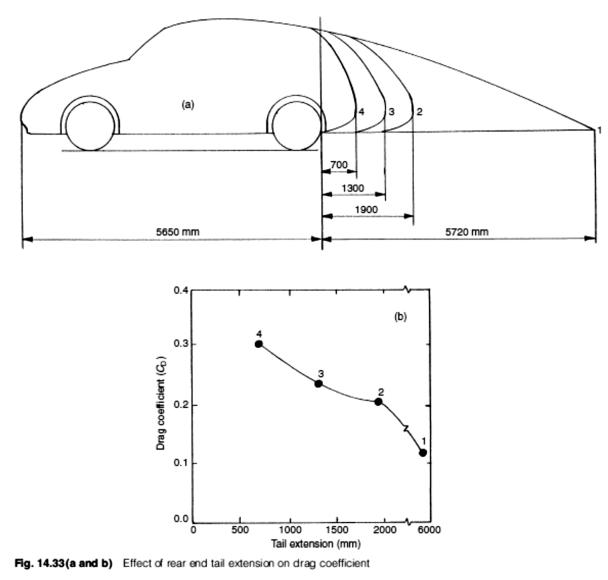


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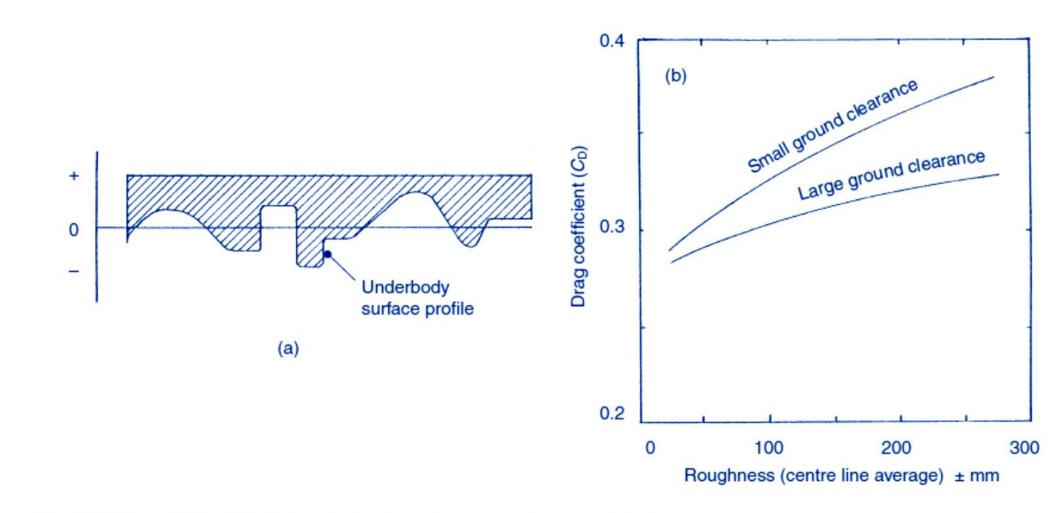
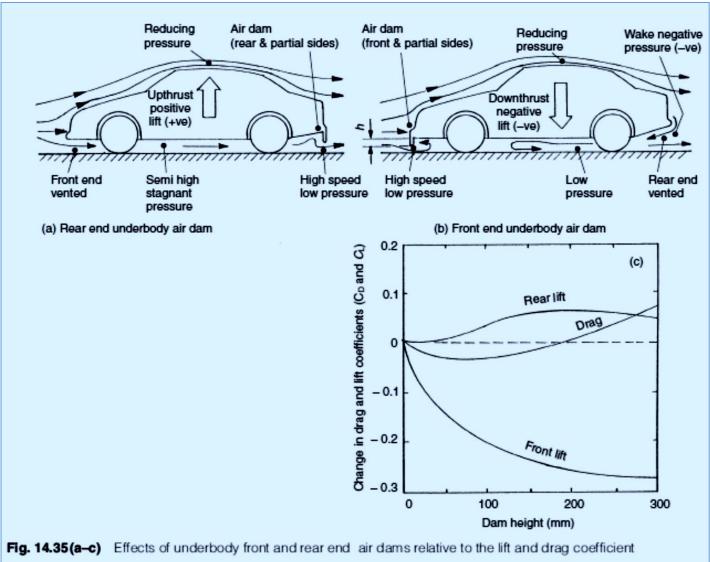


Fig. 14.34 (a and b) Effect of underbody roughness on drag coefficient

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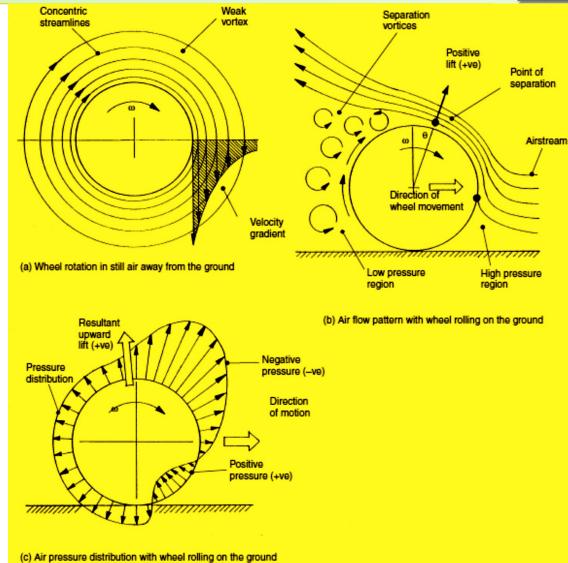
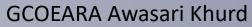


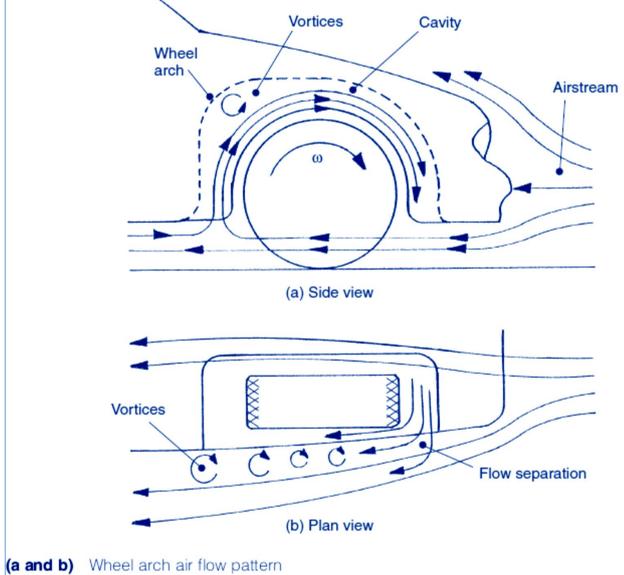
Fig. 14.36(a-c) Exposed wheel air flow pattern and pressure distribution



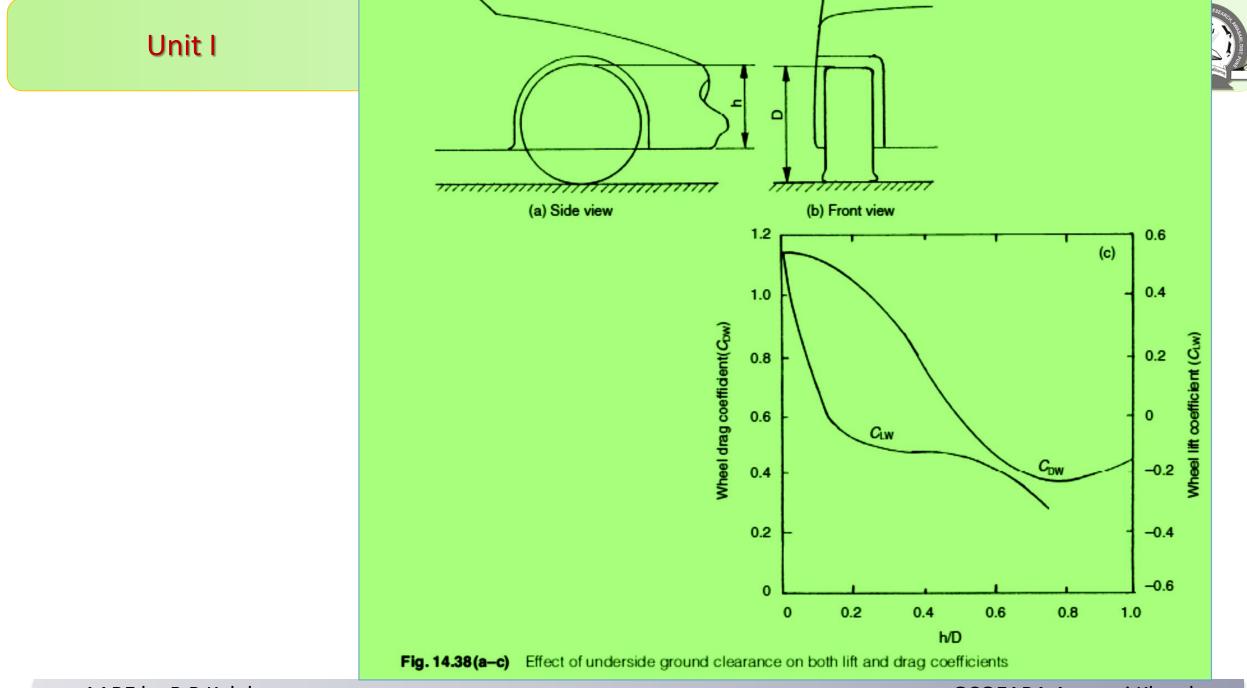
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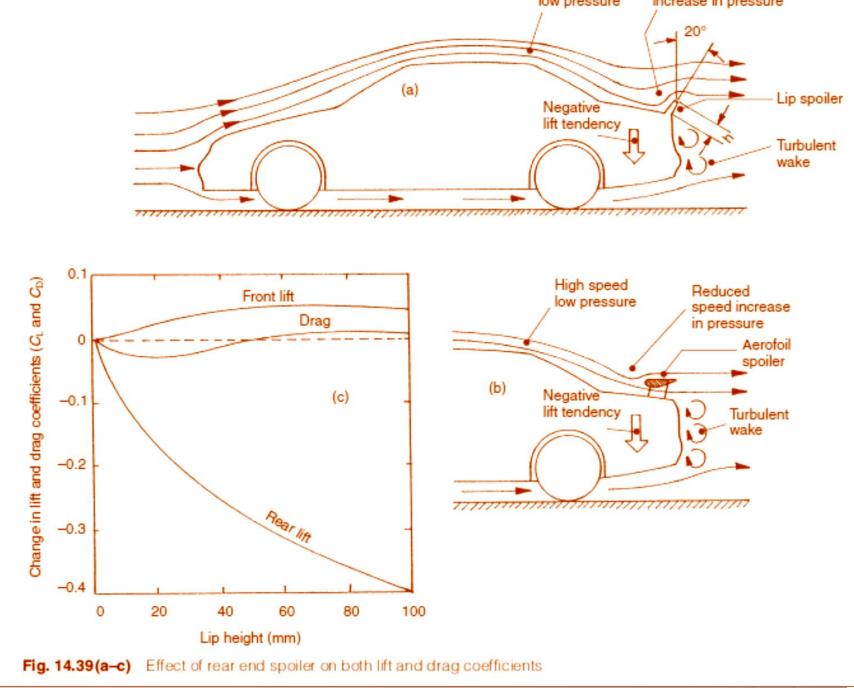


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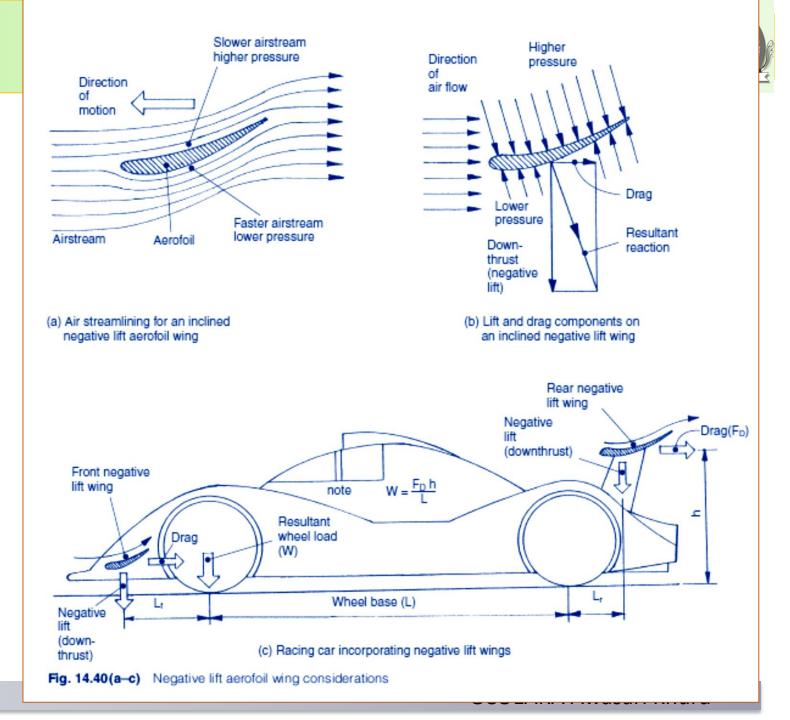


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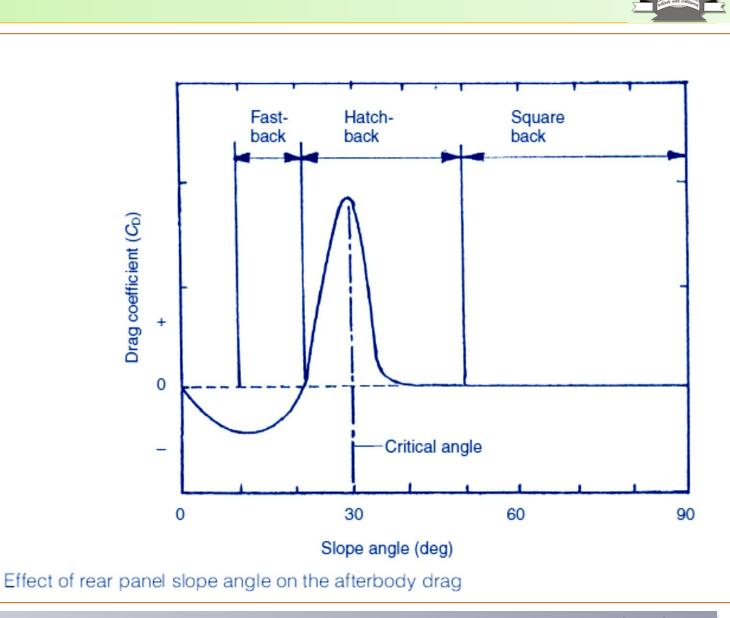


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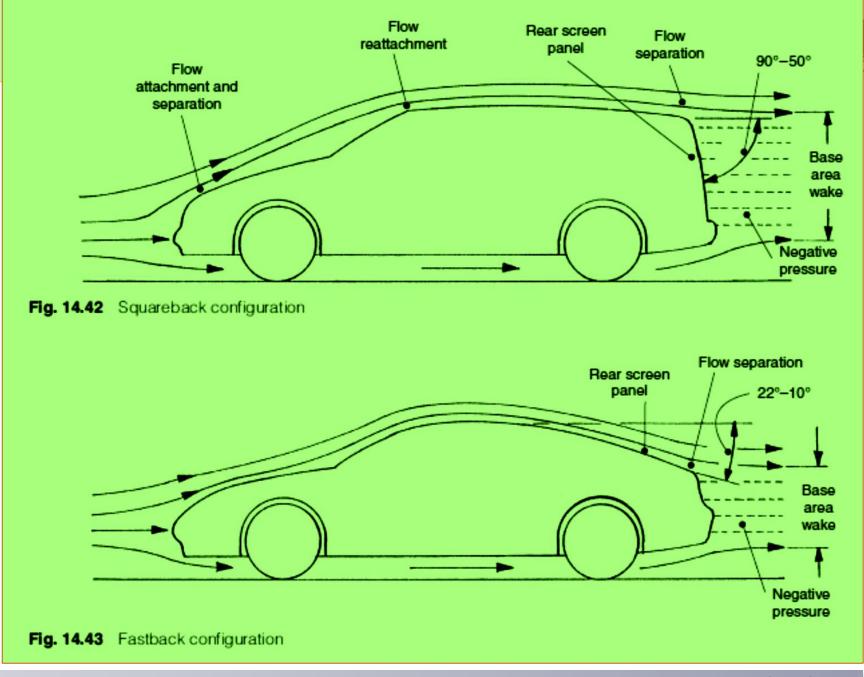


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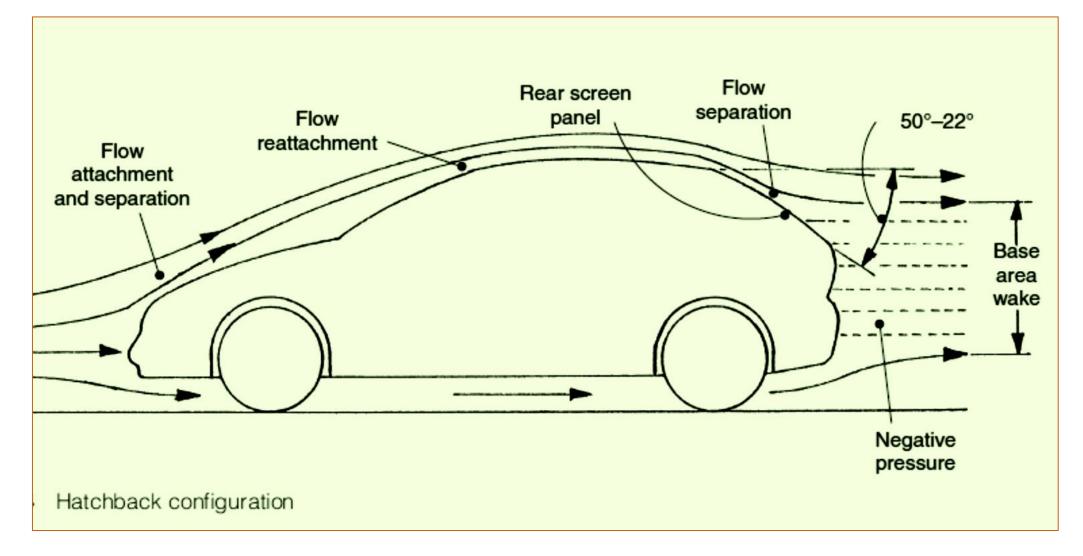
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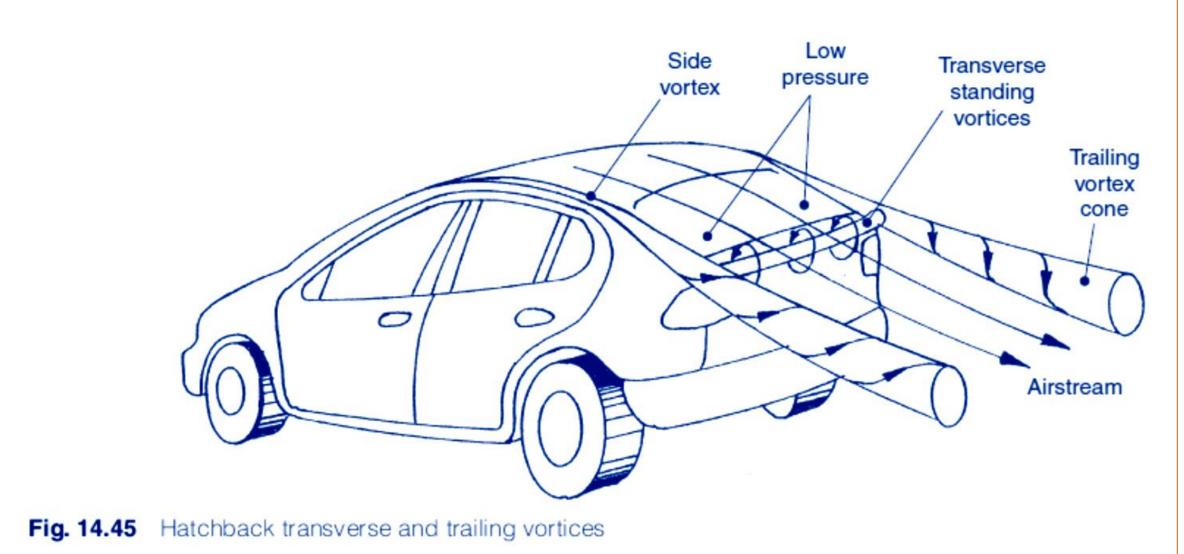




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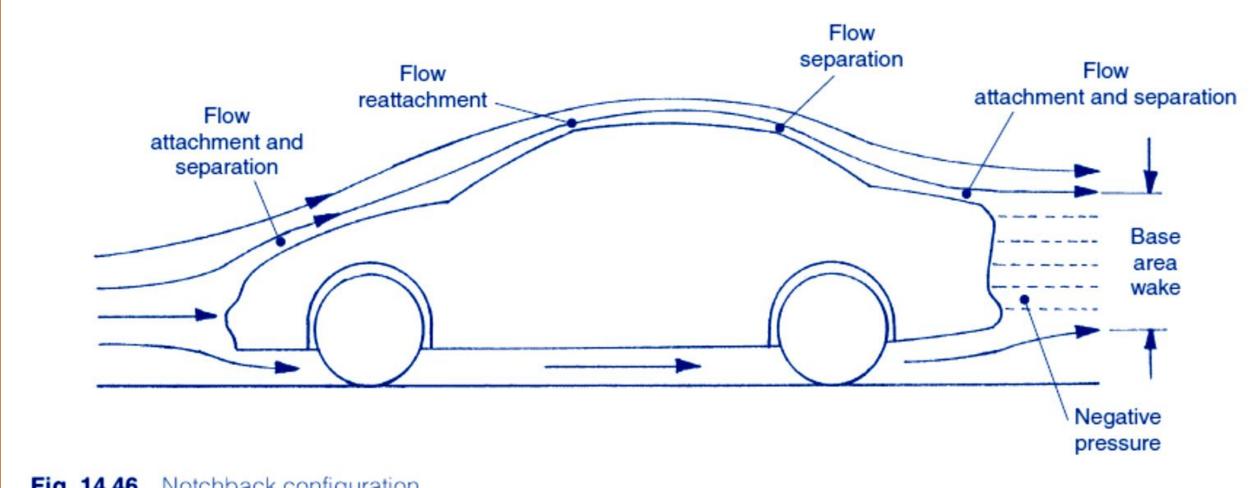


Fig. 14.46 Notchback configuration

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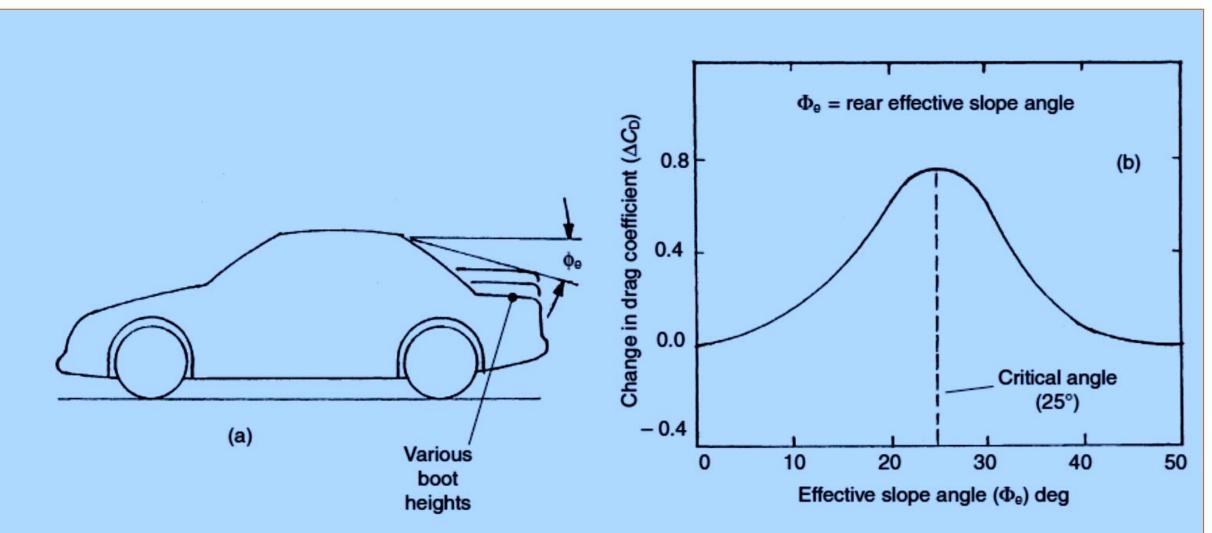


Fig. 14.47 (a and b) Influence of the effective slope angle on the drag coefficient

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Aerodynamics 0.42 (b) 0.40 (b)

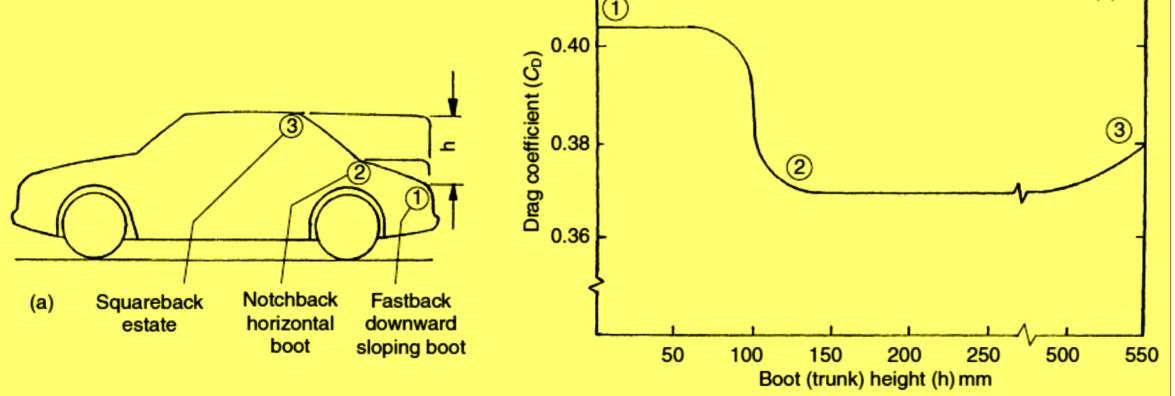
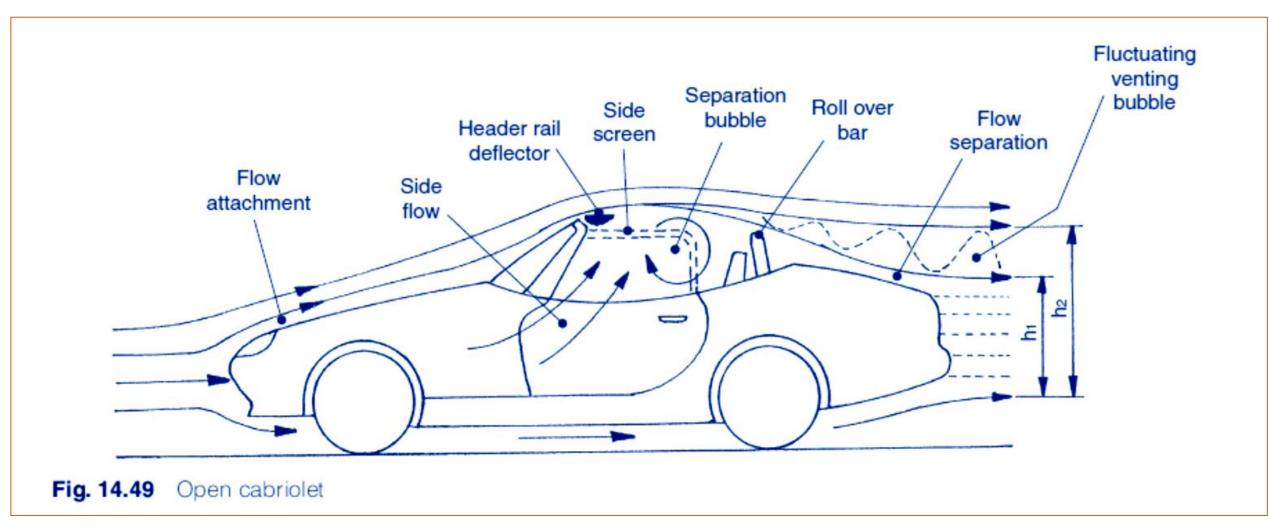


Fig. 14.48 (a and b) Effect of elevating the boot (trunk) height on the drag coefficient

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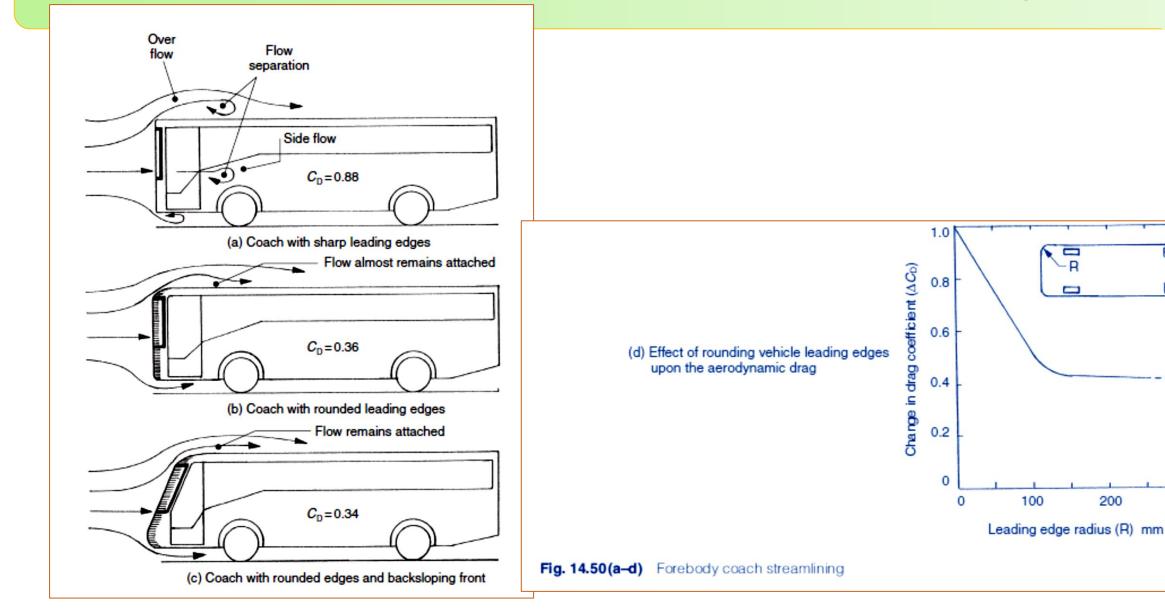
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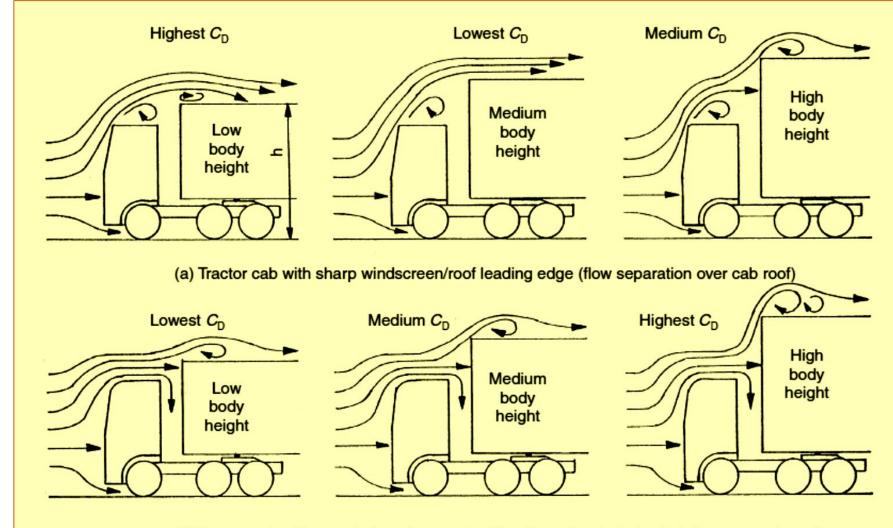
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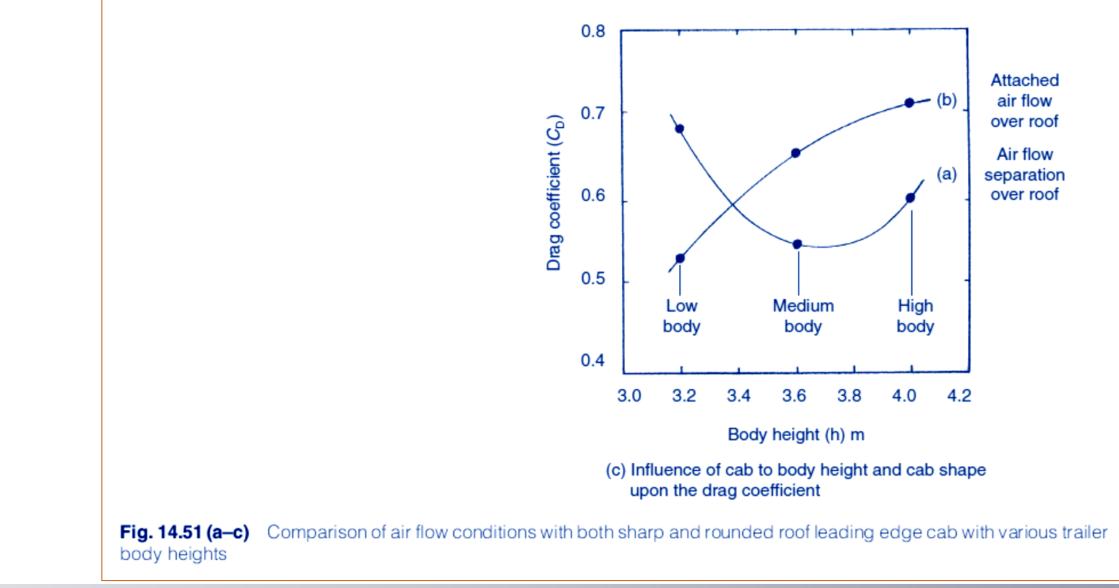


(b) Tractor cab with rounded windscreen/roof leading edge (attached air flow over cab roof)

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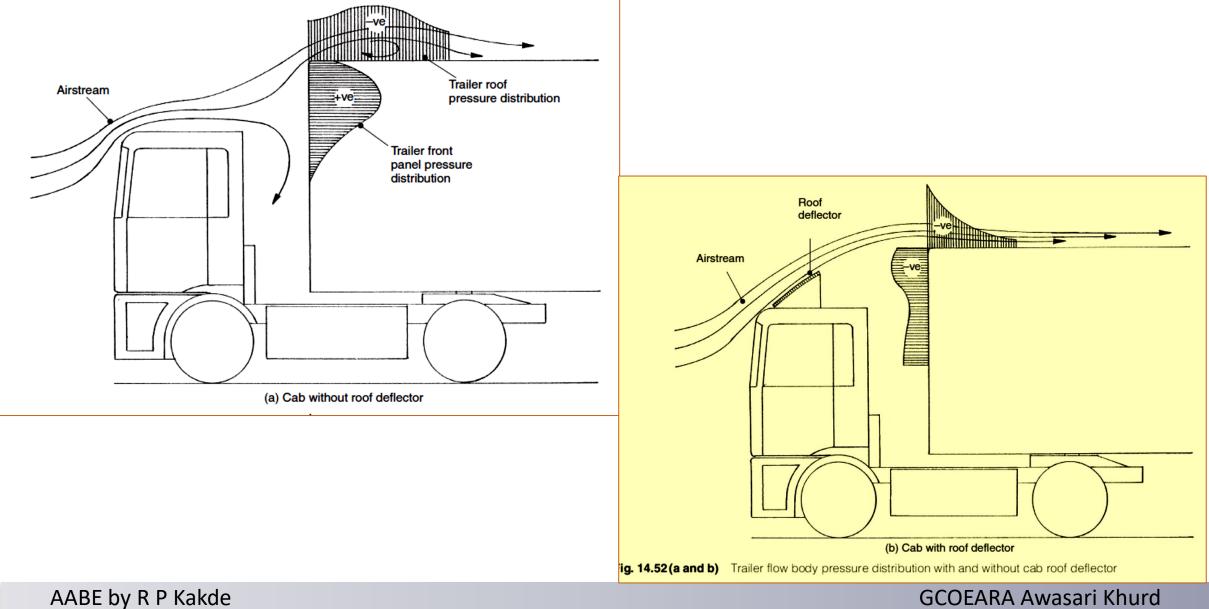




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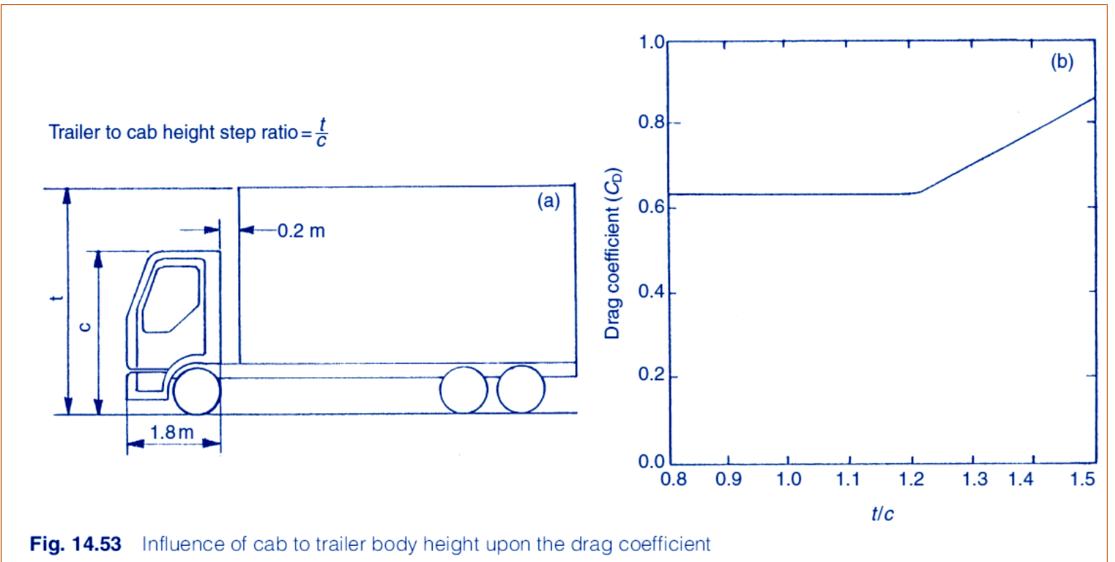
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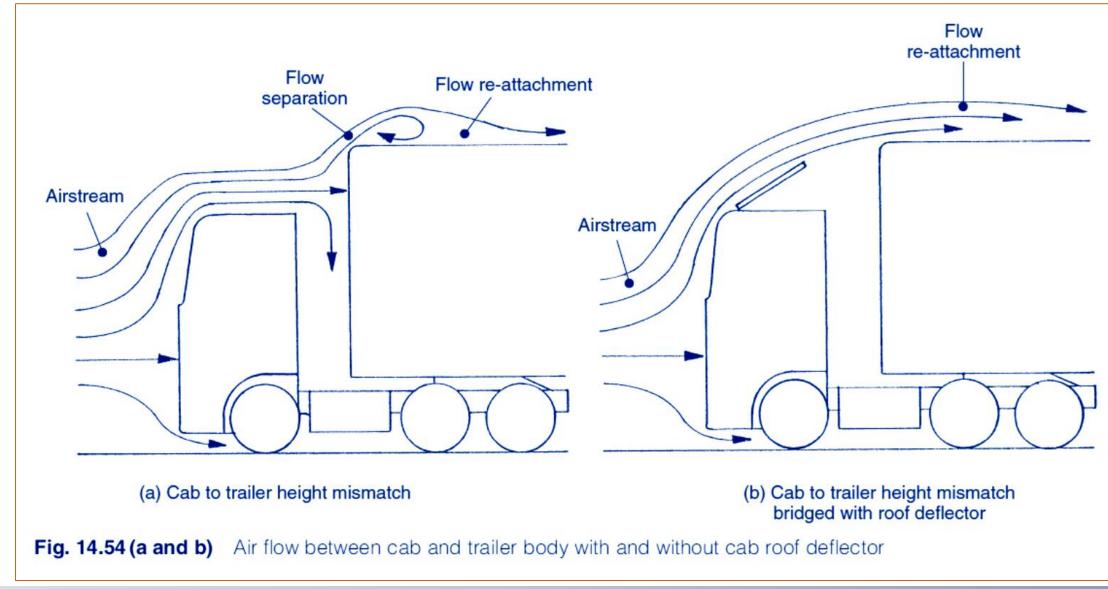




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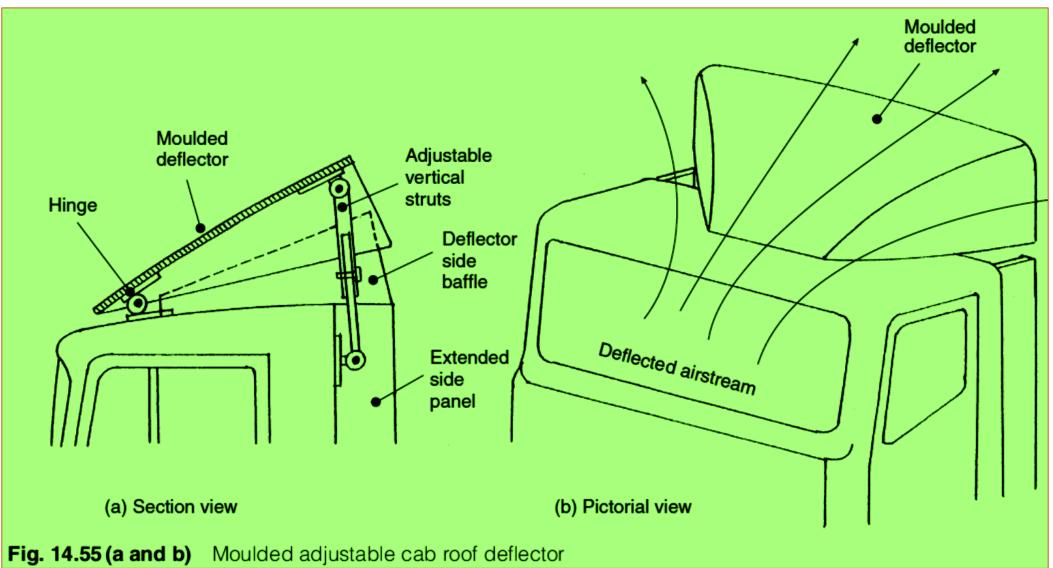




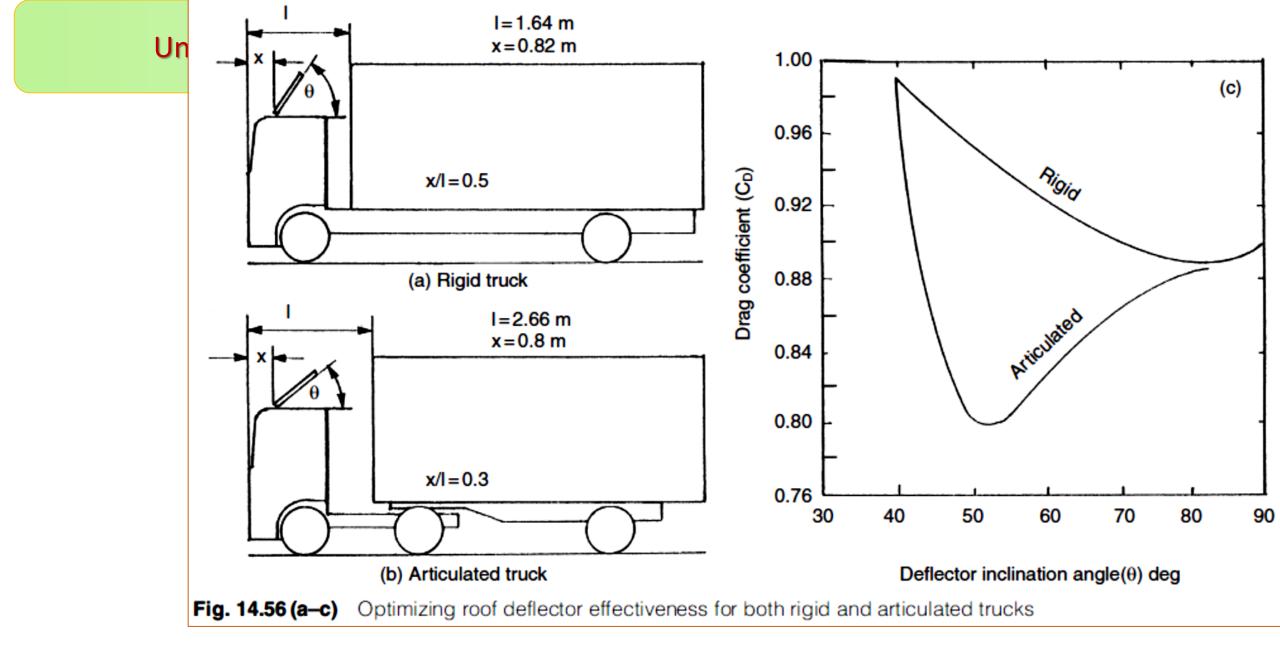
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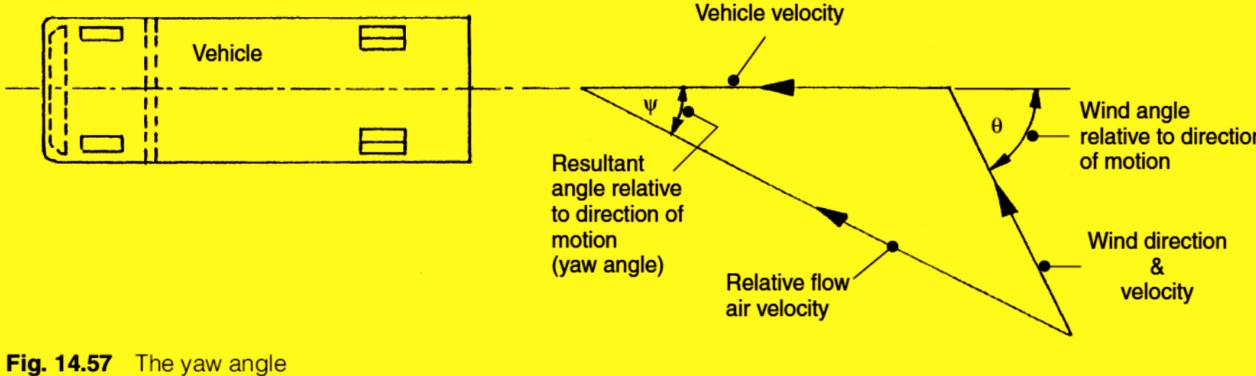


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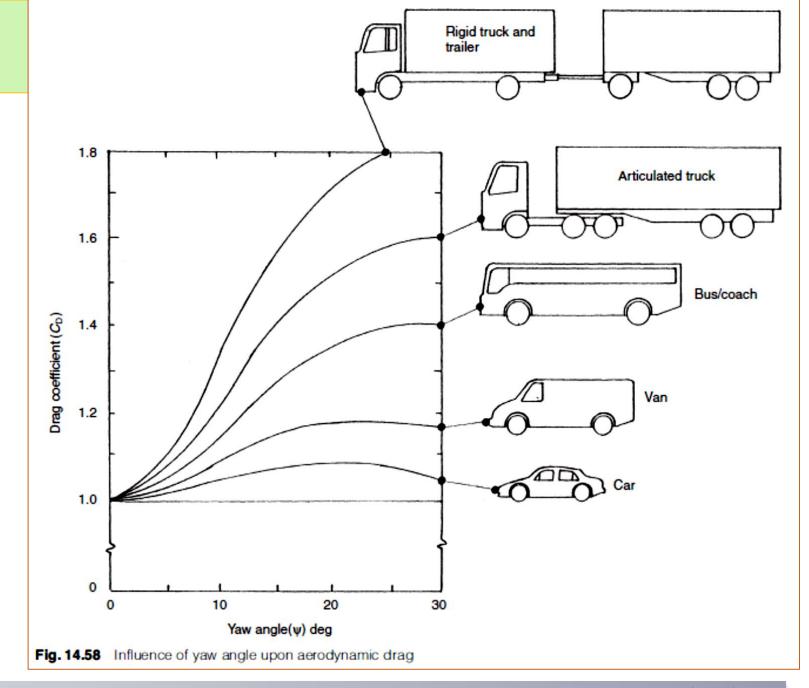


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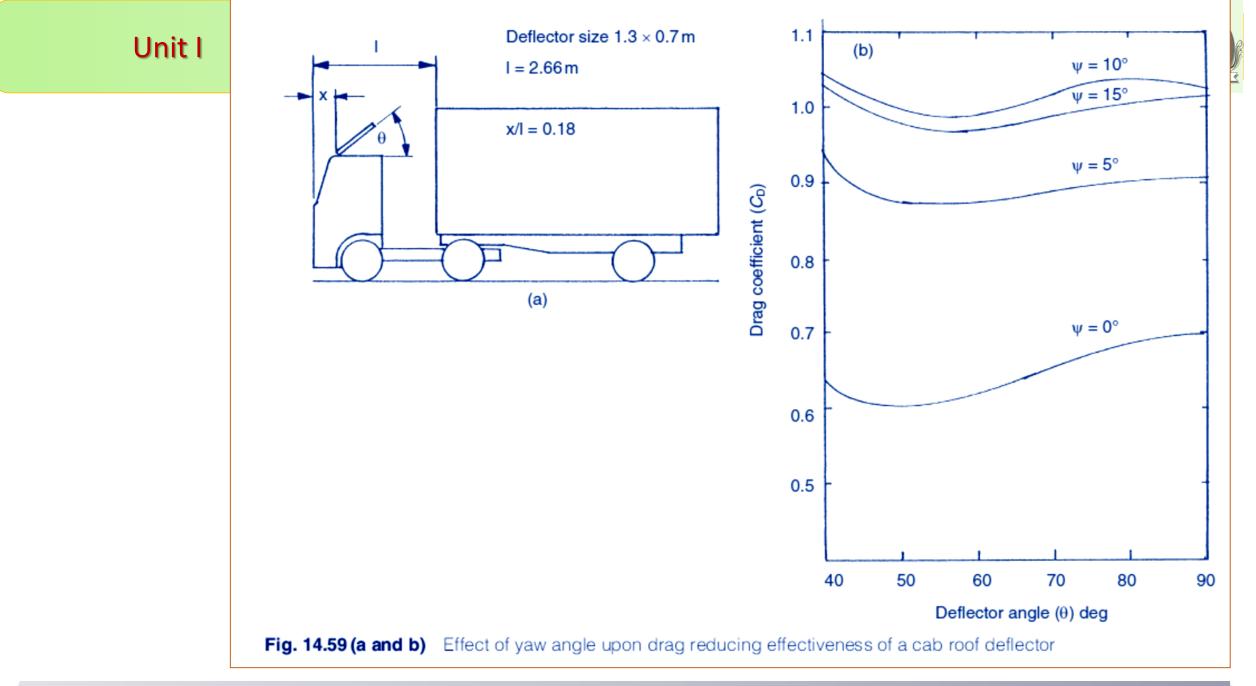
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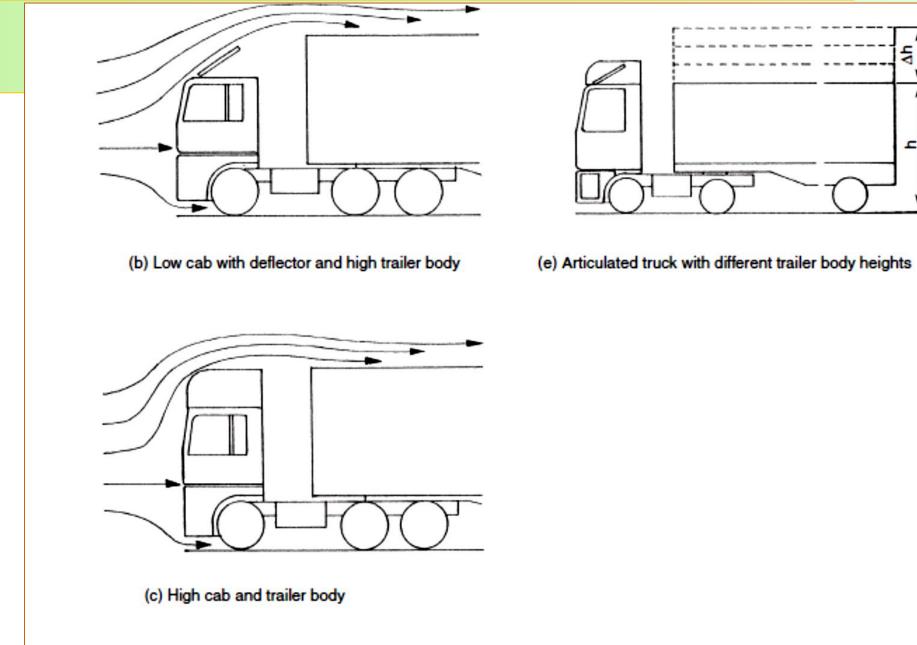


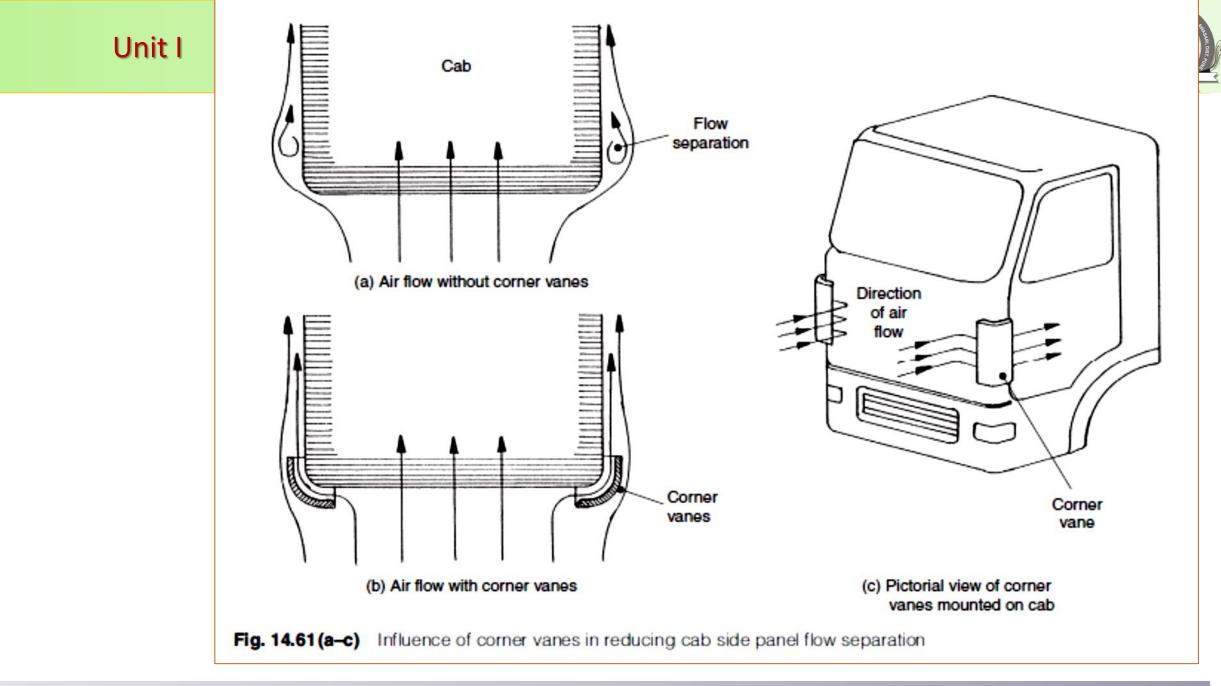
Fig. 14.60(a-e) Methods of optimizing air flow conditions with different trailer body heights

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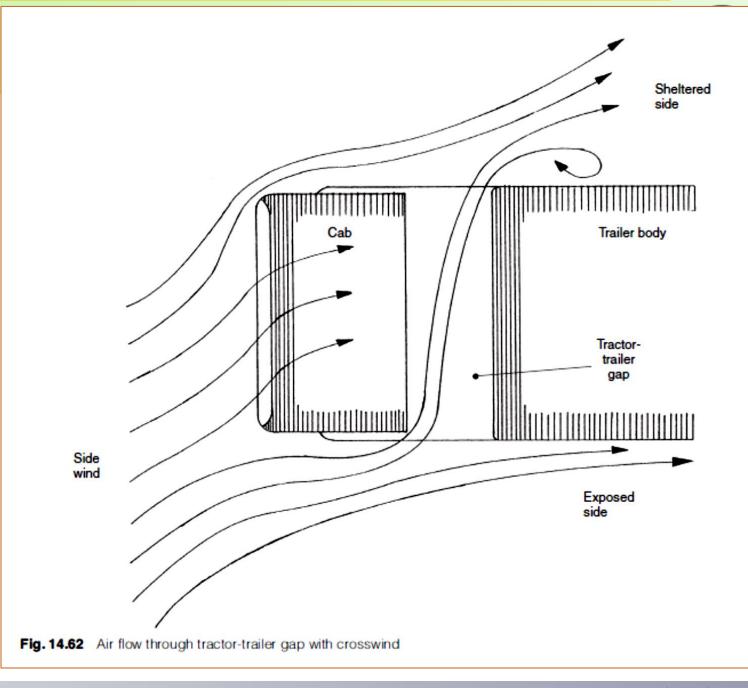
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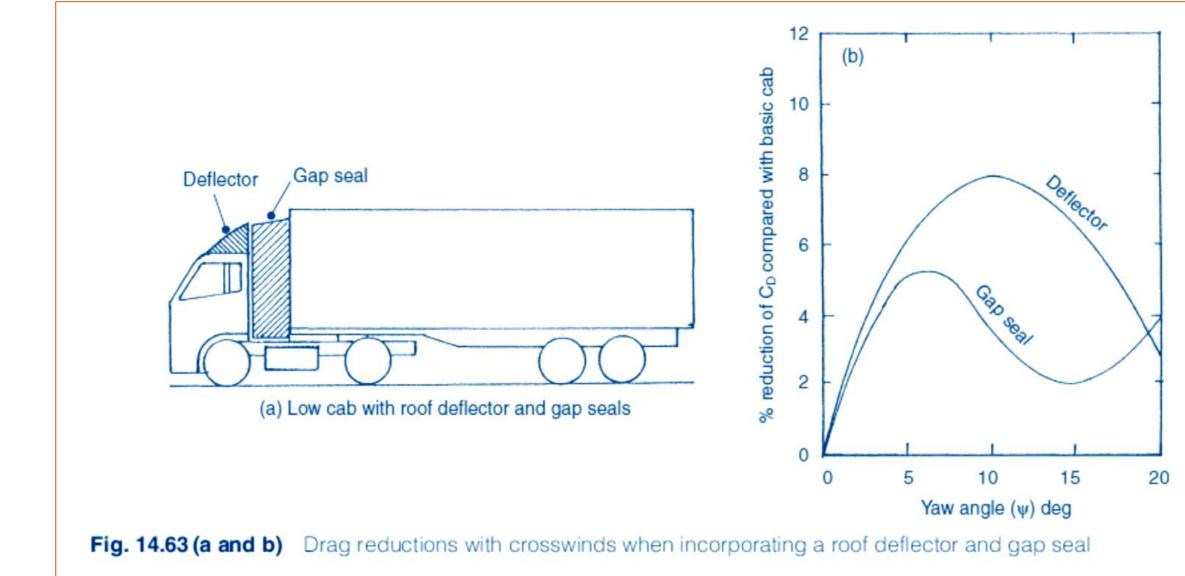
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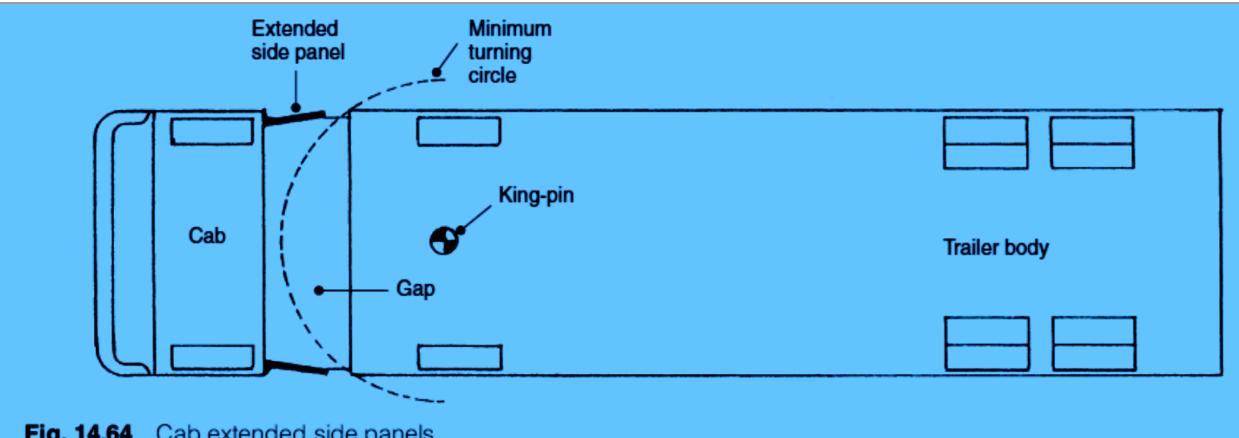
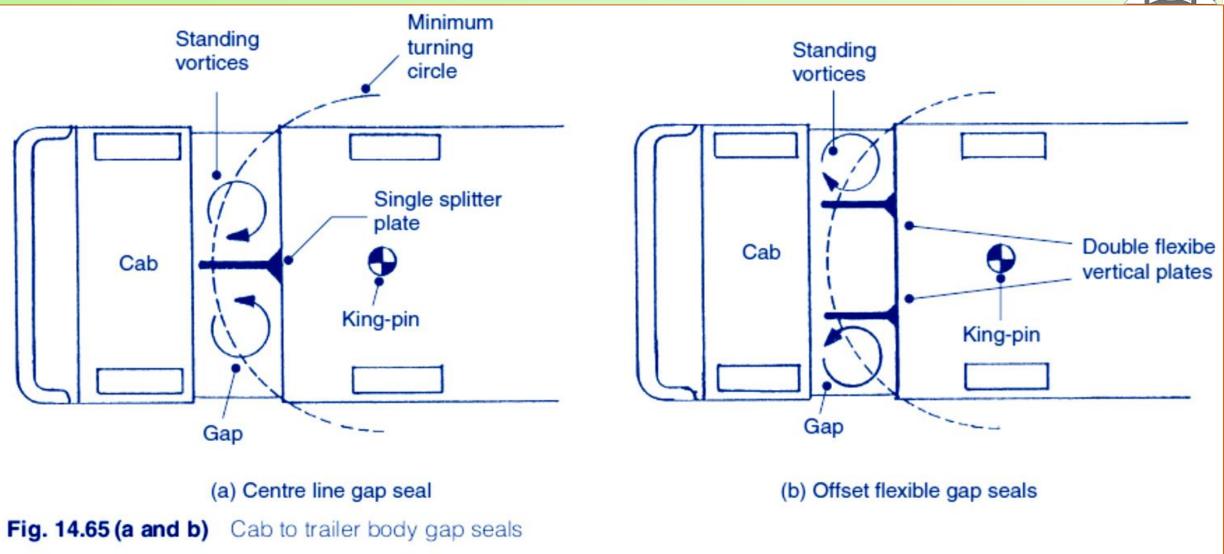


Fig. 14.64 Cab extended side panels

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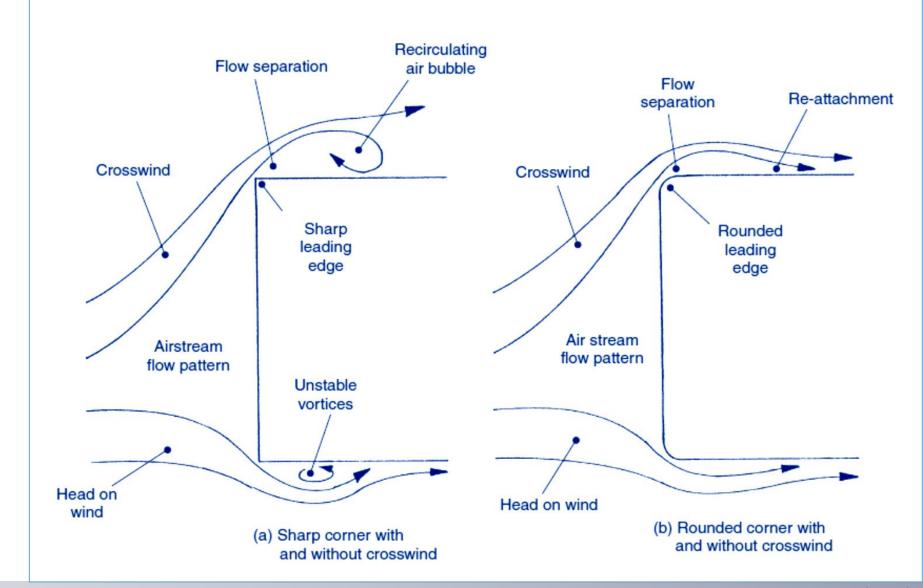




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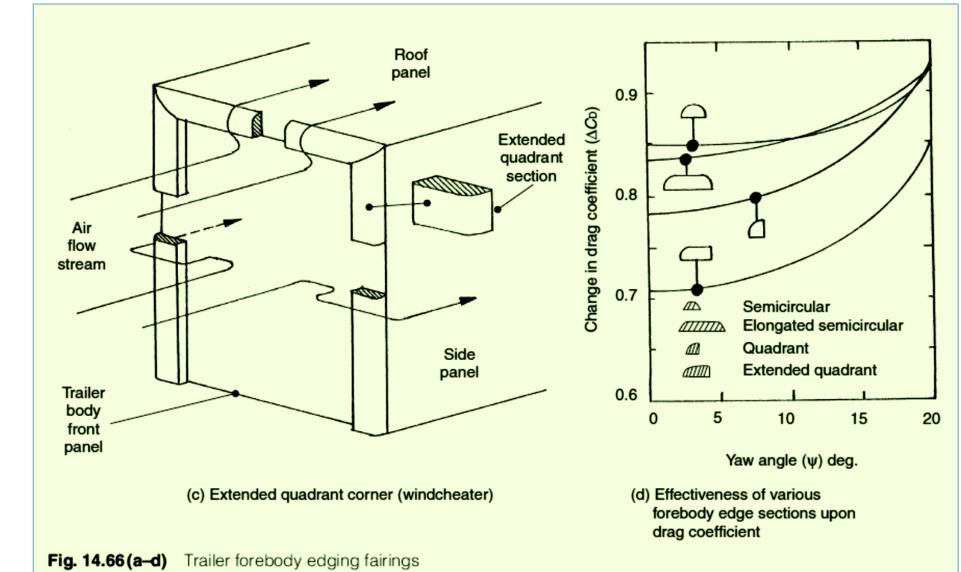


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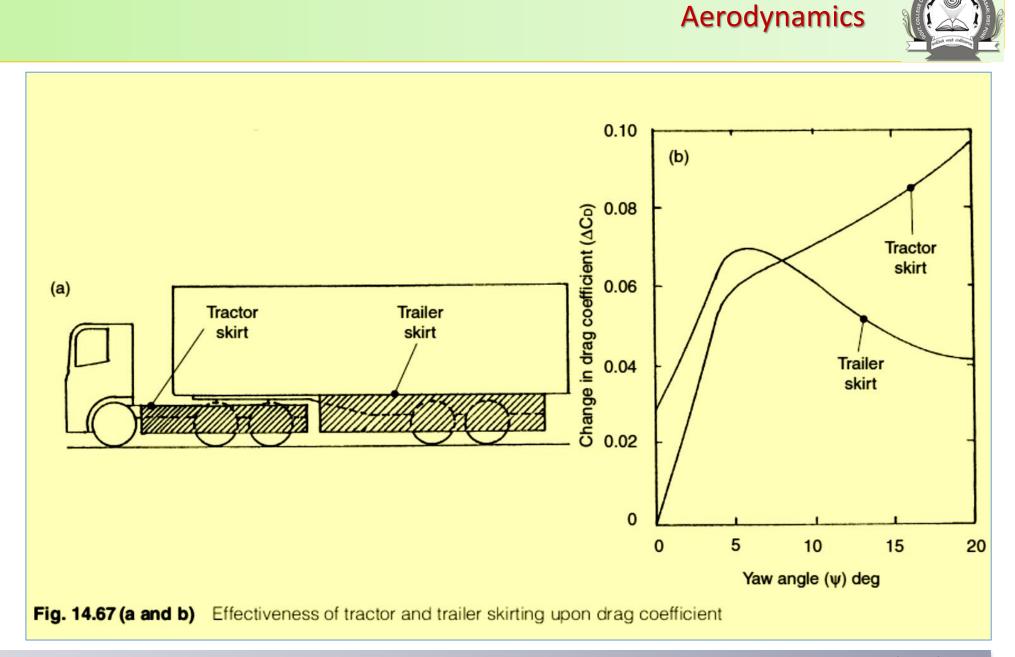
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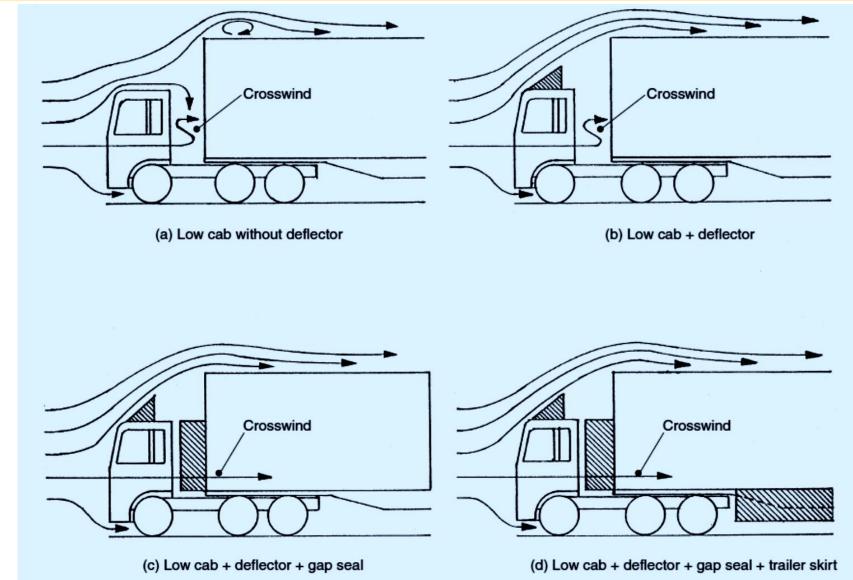
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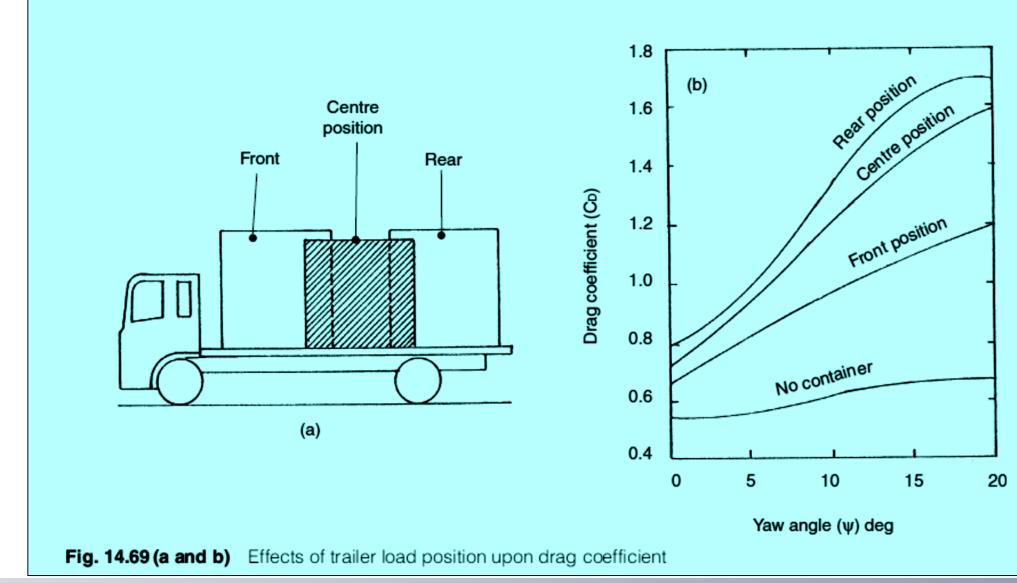




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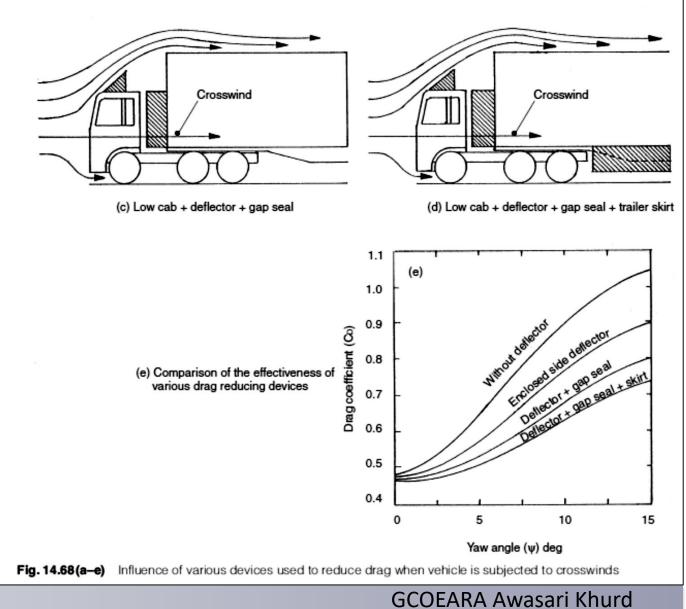




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